

**piececool**

**DRAGON GATE CARPS  
HP153**

**Assembly Instructions**

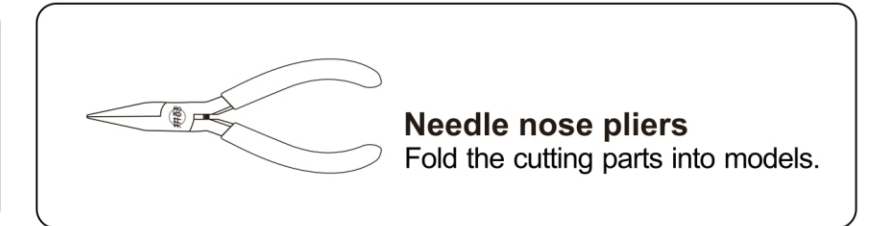
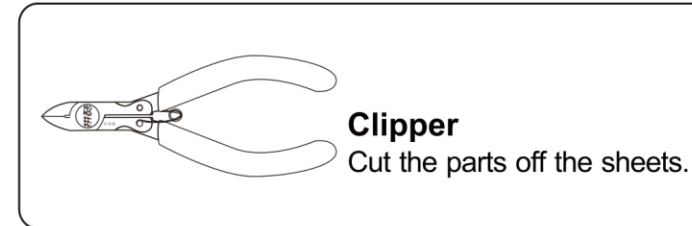
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# Installation Reminder:



**WARNING** – Please handle metal sheets with care. The parts may have sharp edges that could cut or scratch skin. Keep away from children.

## ● Prepare tools:



It is recommended to use piececool authentic assembly tools to build or fix the design. It is tailor made for the metal pieces and user friendly.

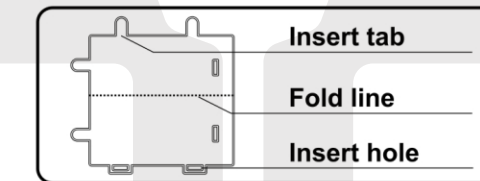
## ● Installation Method:

### a. Remove the parts



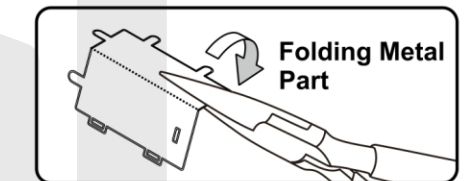
Please use the clipper to cut the nozzle position and remove the parts.

### b. Identify the parts



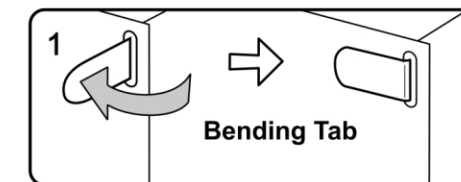
Identify the insert tab, fold line and the insert hole.

### c. Folding the parts

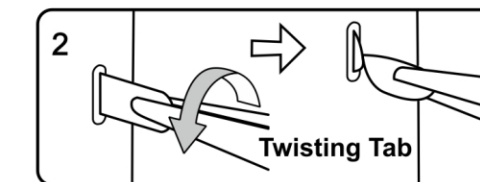


Please use the Needle nose pliers to fold the cutting parts into models.

### d. Retaining the parts



● Insert the hole, bending tab with angle 90°.



▲ Insert the hole, twisting tab with angle 90°.

## ● Attention:

- Engraved / Color side
- Non-engraved / Silver side
- Attention Point
- Keep the parts symmetrical

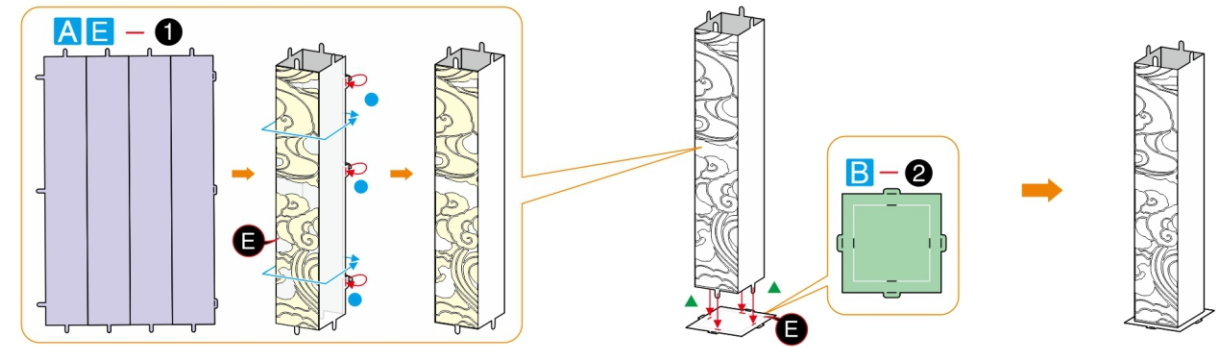
When cutting metal parts, please do not cut the “insert tab” as “nozzle position”. Only cut the parts of the current step when cutting the parts. Do not cut all the parts at one time to avoid loss.

When encountering the parts of the folding line, please pay attention to the front and back of the metal sheet and the direction of the folding. According to the direction indicated in the instruction, cut lightly and fold slowly. It is best to fold it once. Do not fold it repeatedly to avoid damage to the parts.

# Assembly Guide:

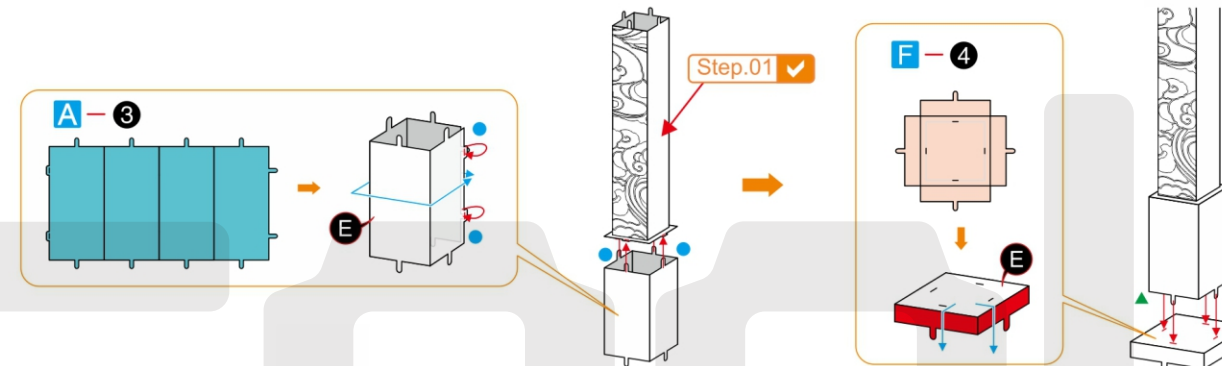
# piece

**Step  
01**



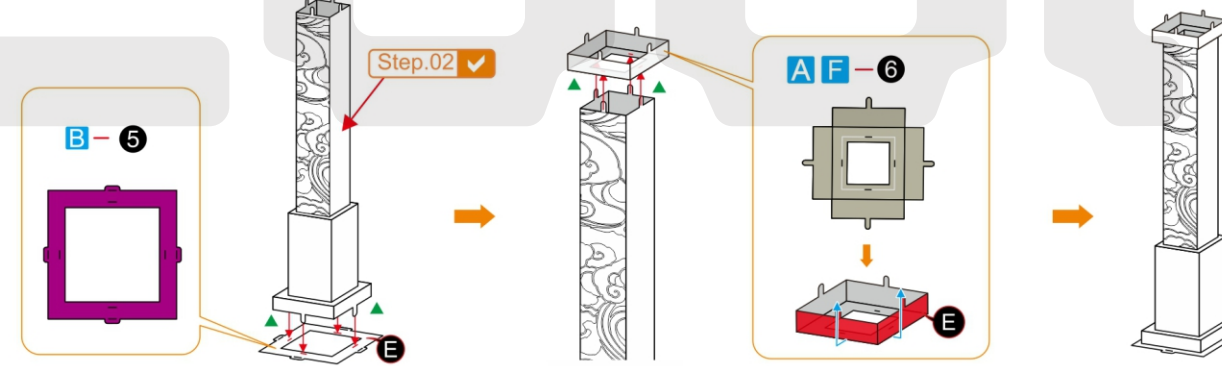
Step.01 ✓

**Step  
02**



Step.02 ✓

**Step  
03**



Step.03 ✓

**Step  
04**



Step.04 ✓

**Step 05**

Step.04 ✓

B 8 E

Step.05 ✓

**Step 06**

CD 9 E

Step.06 ✓

**Step 07**

BCDEF 10 E X2

Step.07 ✓

**Step 08**

C 11 E B 12 D 13 E

Step.08 ✓

**Step 09**

BE 14 E

Step.07 ✓

Step.09 ✓

Step.09 ✓

**Step 10**

D 15 E

Step.10 ✓

**Step 11**

CF 16 E CDF 17 E X2

Step.11 ✓

**Step 12**

BDE 18 E X2

Step.11 ✓

Step.12 ✓

**Step 13**

D 19 E

Bend the tab outwards

b X2

Step.10 ✓

Step.12 ✓

Step.13 ✓

**Step 14**

D 19 E

Step.05 ✓

Step.13 ✓

Step.14 ✓

**Step 15**

CF 20 E

Step.15 ✓

**Step 16**

CEF 21 E

Step.16 ✓

**Step 17**

AC 22 E

Step.17 ✓

**Step 18**

DF 23 E CD 24 E C X2

Step.17 ✓

Step.18 ✓

**Step 19**



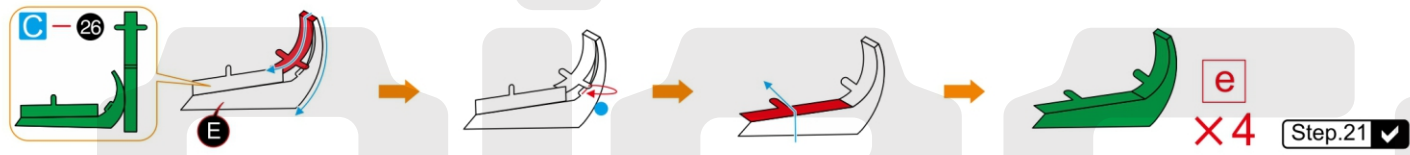
Step.19 ✓

**Step 20**



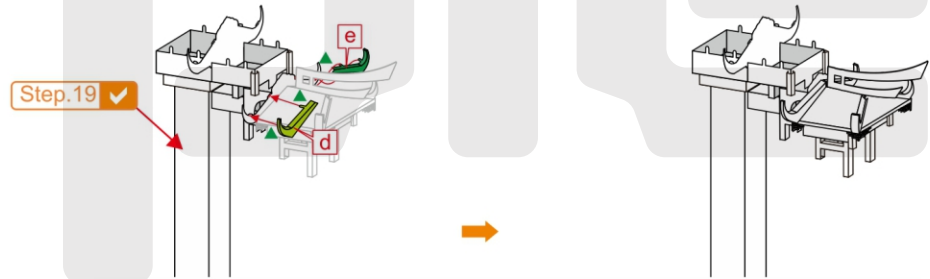
Step.20 ✓

**Step 21**



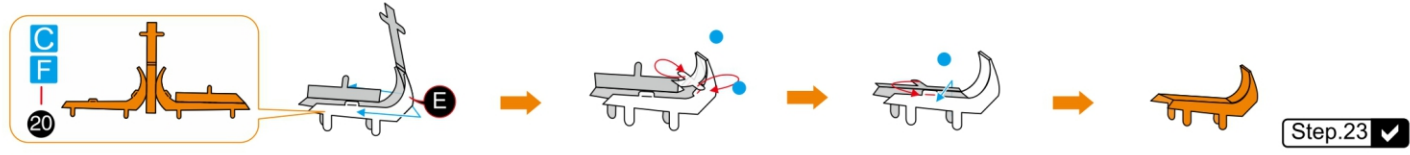
Step.21 ✓

**Step 22**



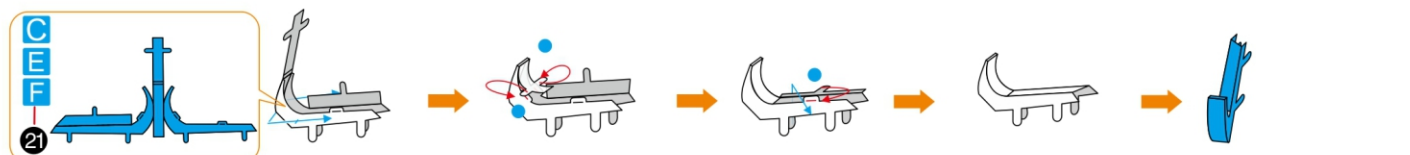
Step.22 ✓

**Step 23**



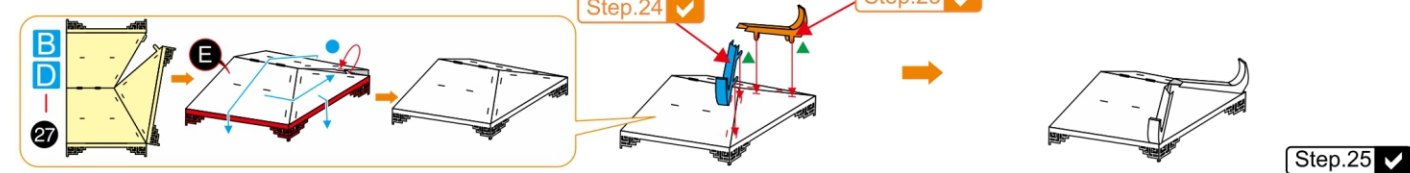
Step.23 ✓

**Step 24**



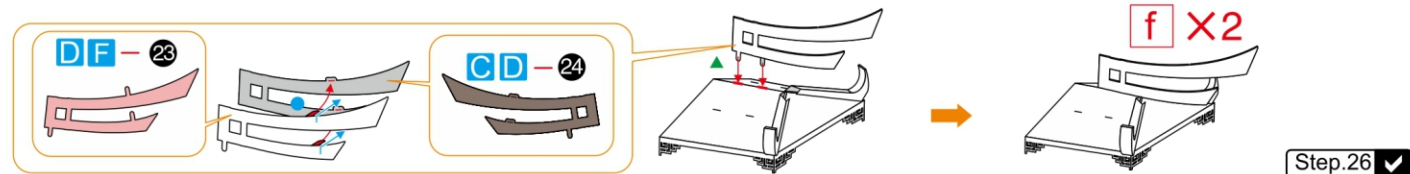
Step.24 ✓

**Step 25**



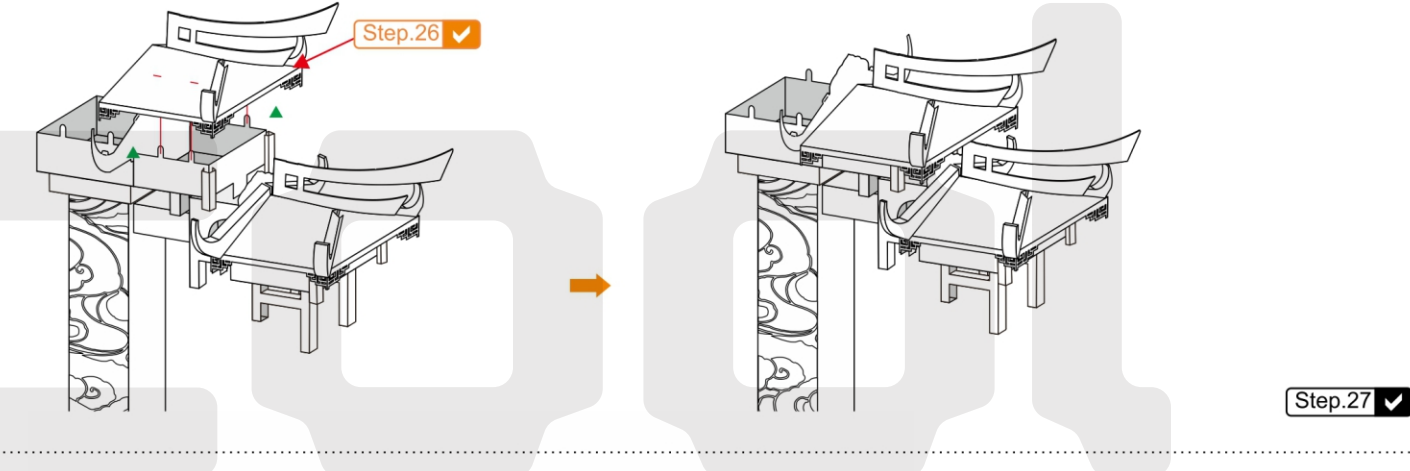
Step.25 ✓

**Step 26**



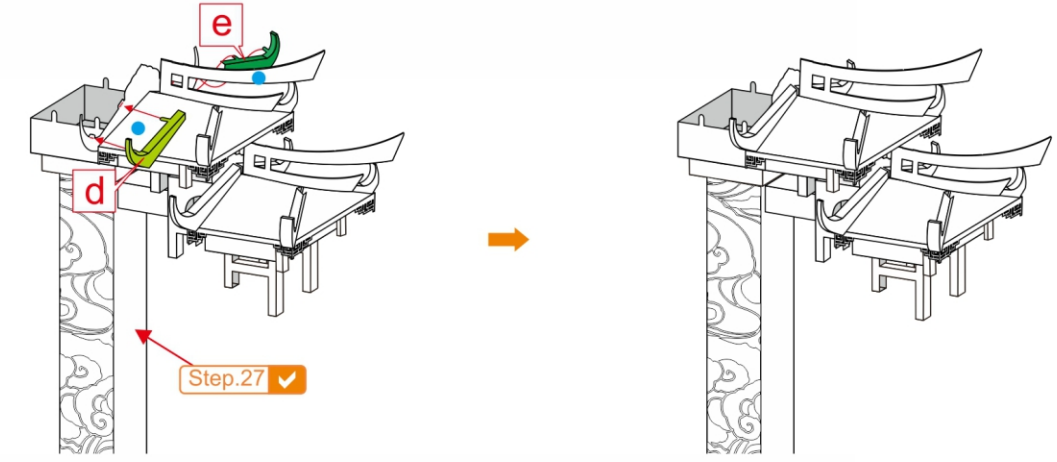
Step.26 ✓

**Step 27**



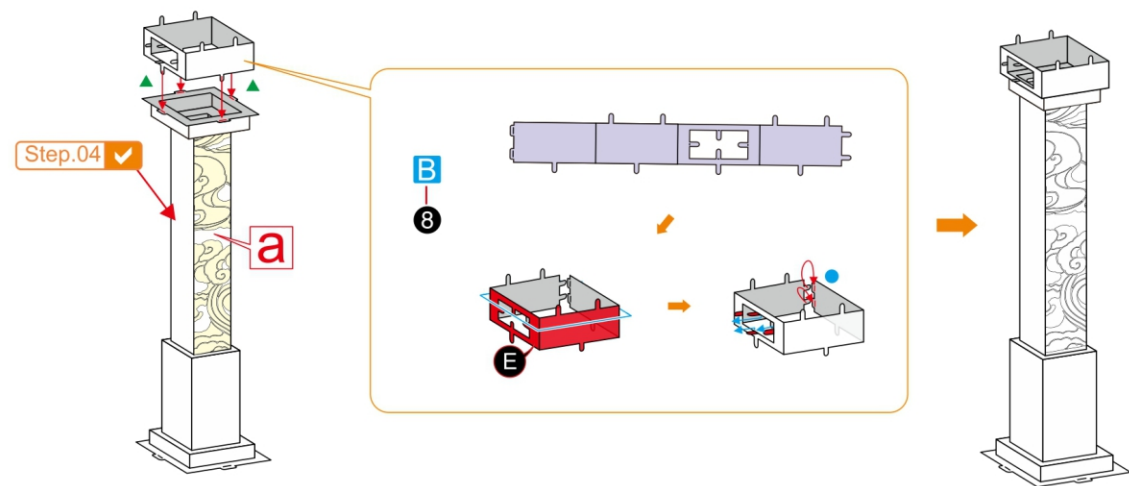
Step.27 ✓

**Step 28**



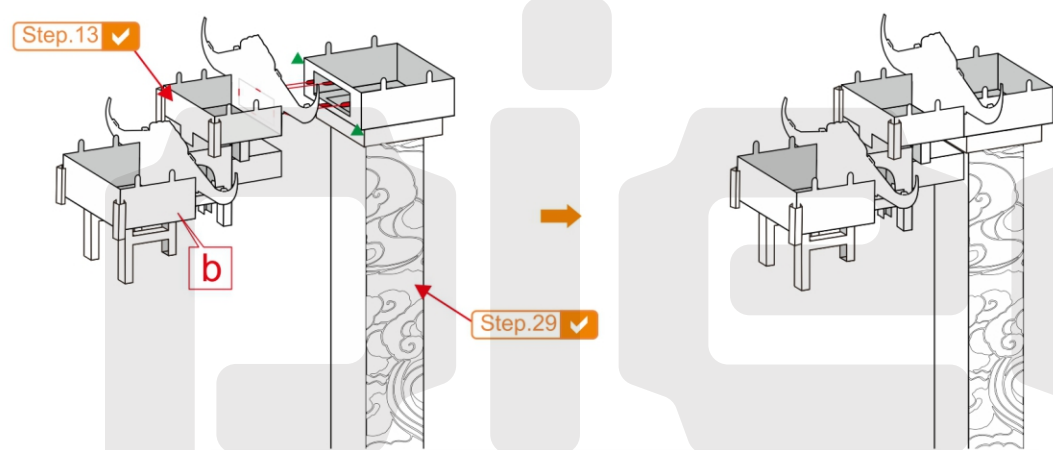
Step.28 ✓

**Step  
29**



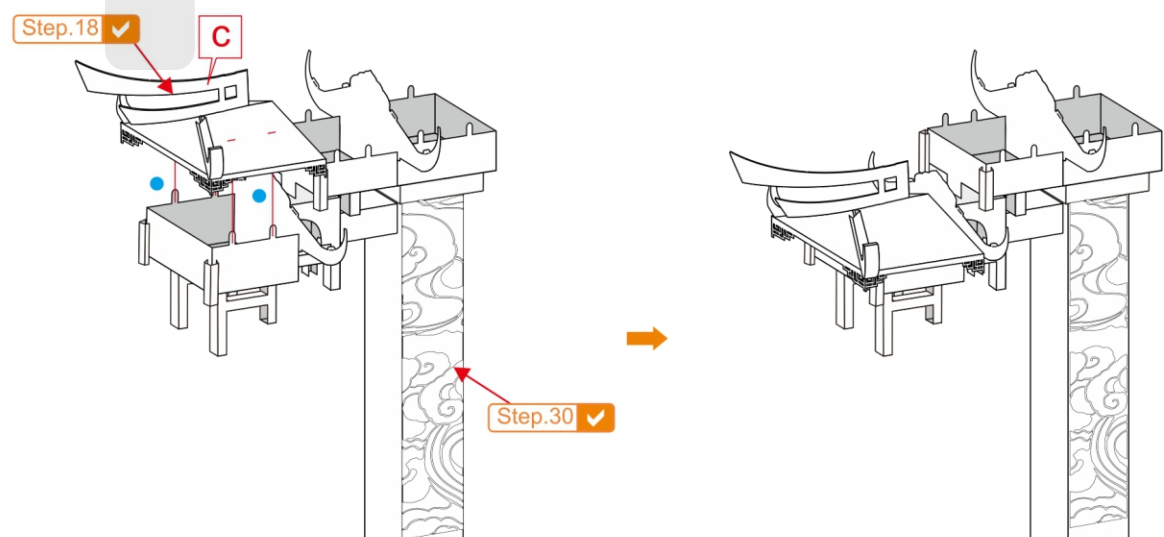
Step.29 ✓

**Step  
30**



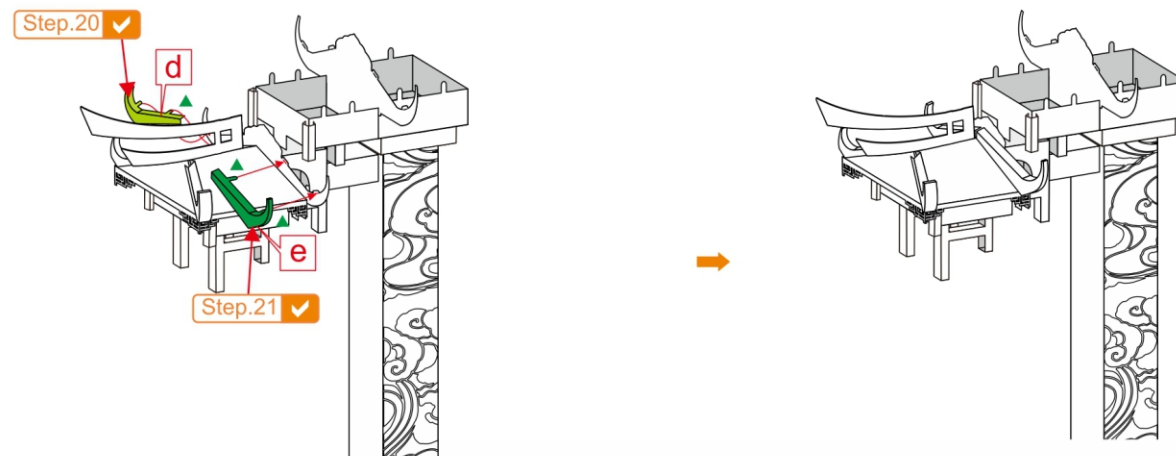
Step.30 ✓

**Step  
31**



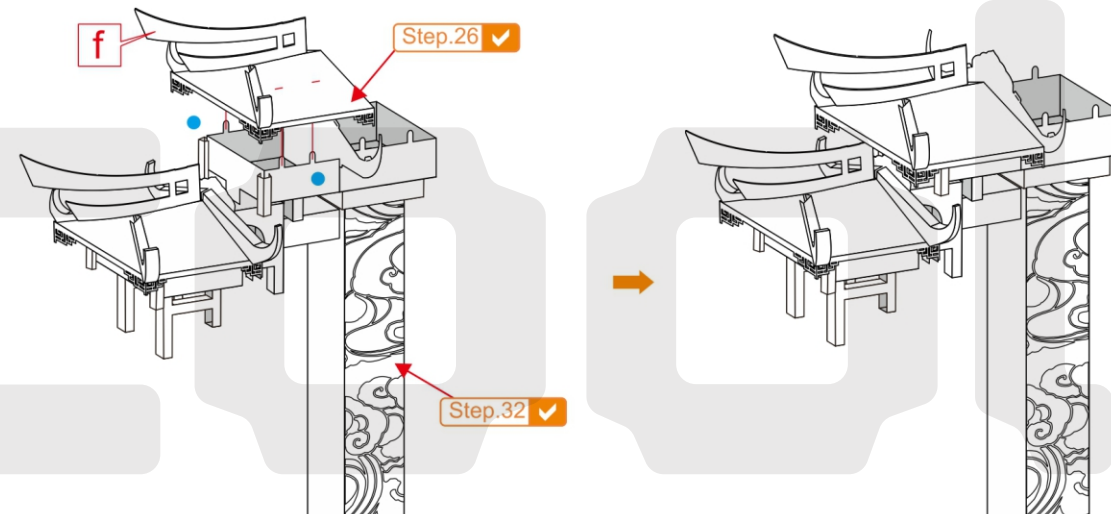
Step.31 ✓

**Step  
32**



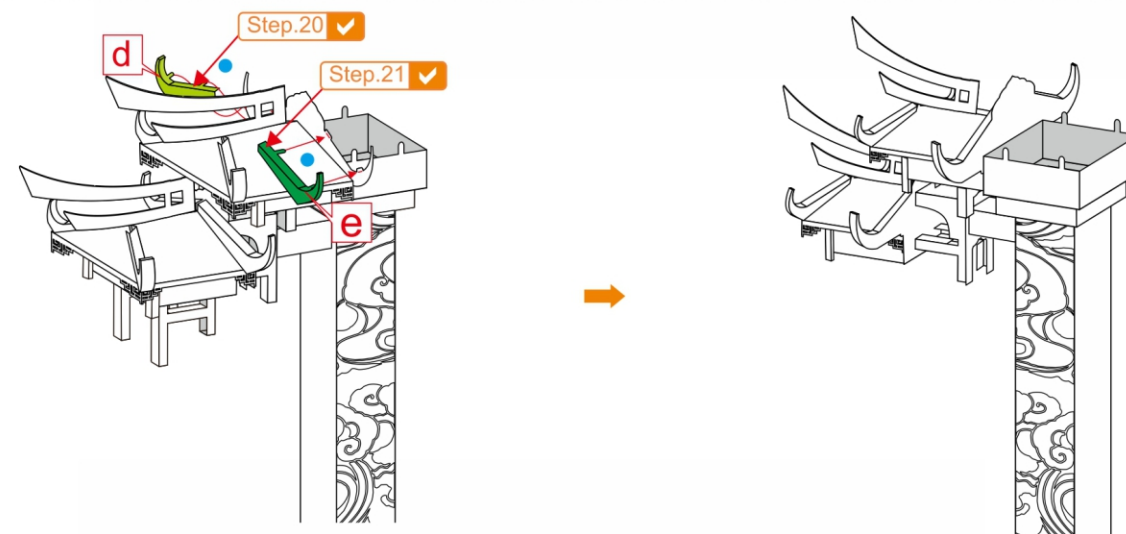
Step.32 ✓

**Step  
33**



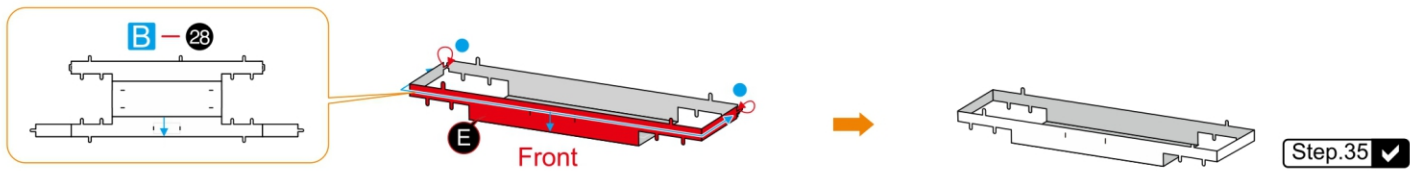
Step.33 ✓

**Step  
34**

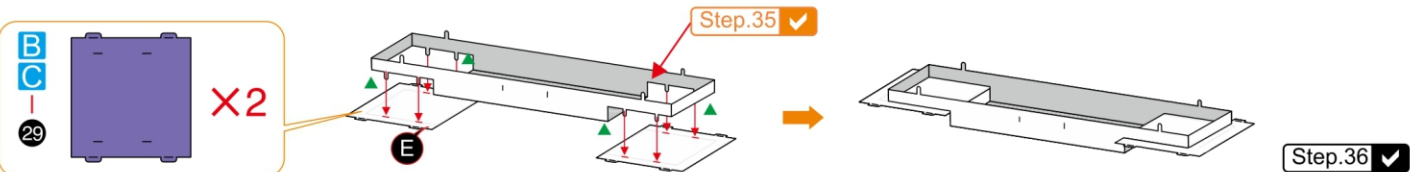


Step.34 ✓

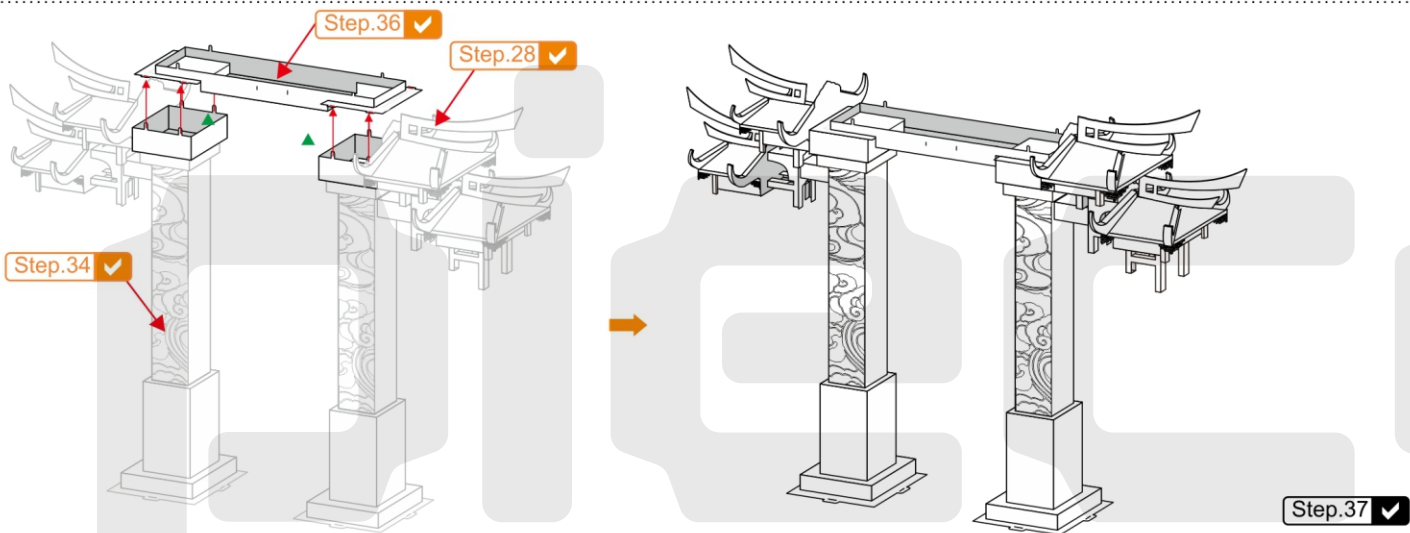
Step 35



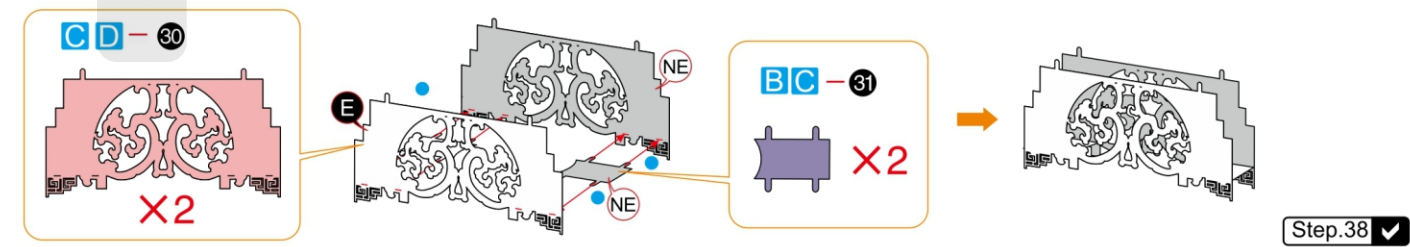
Step 36



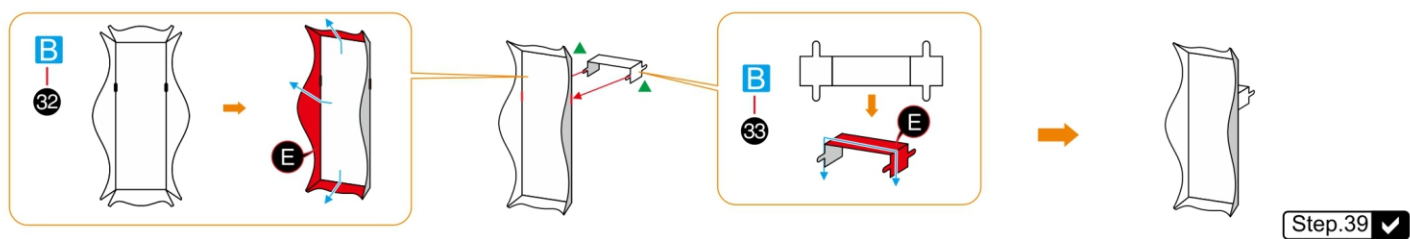
Step 37



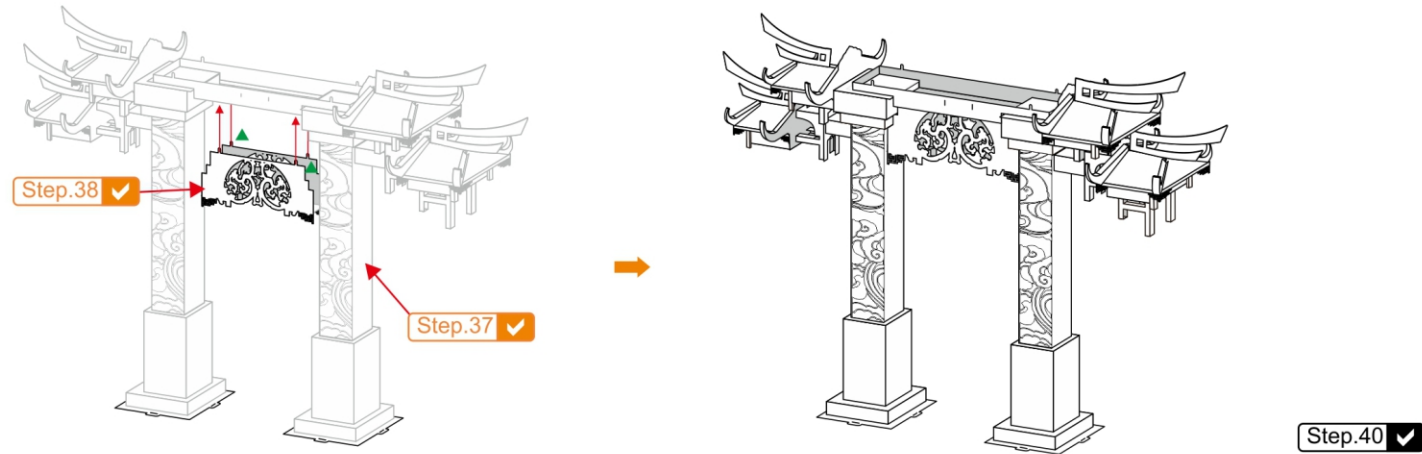
Step 38



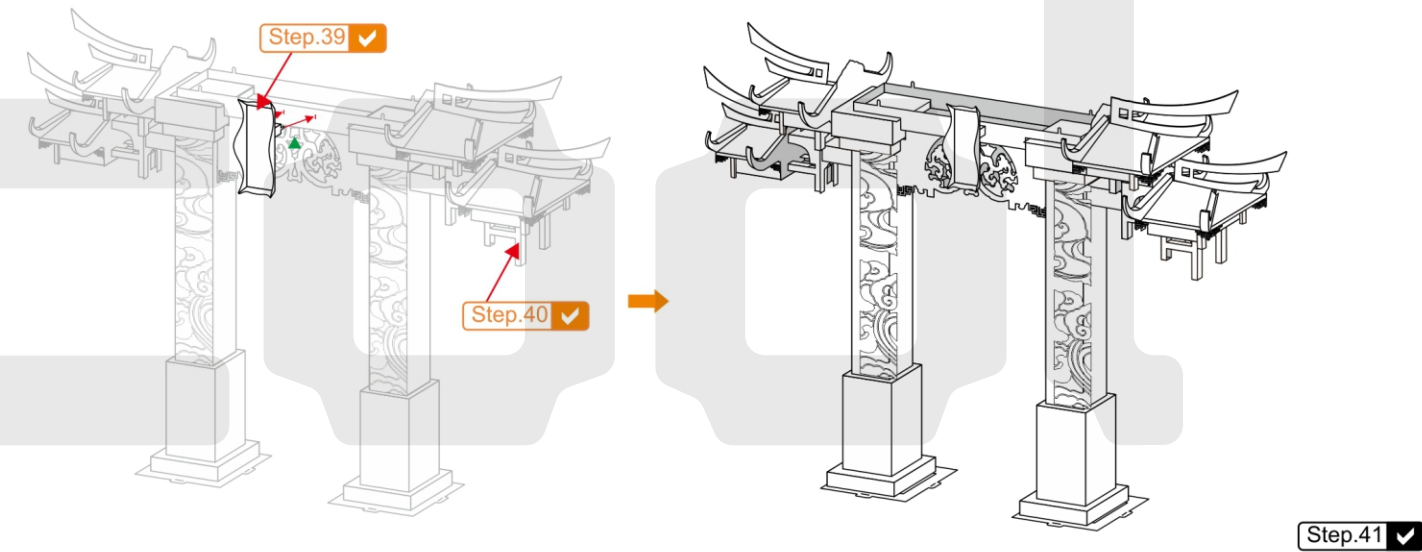
Step 39



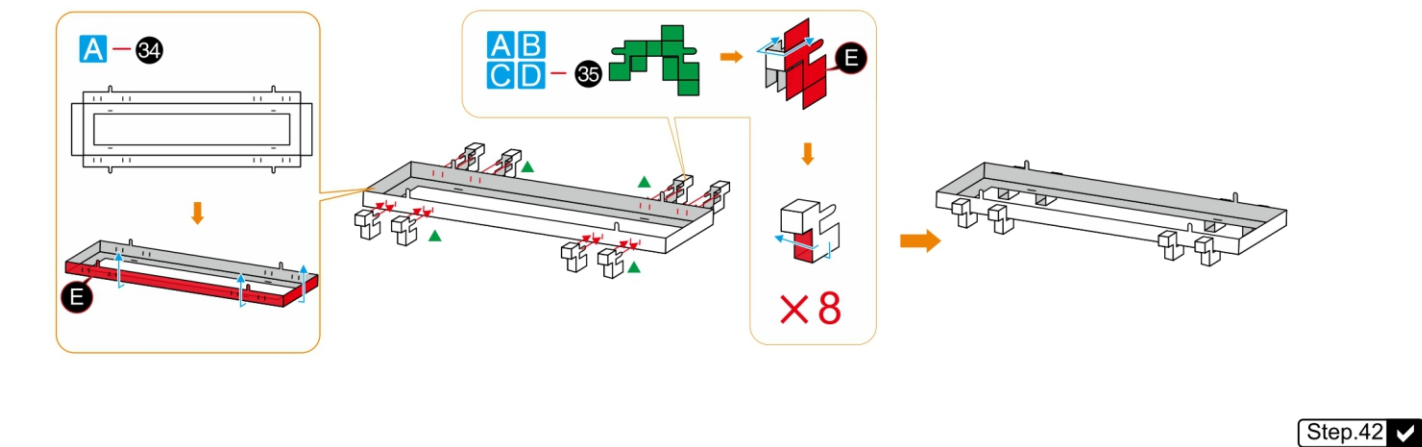
Step 40



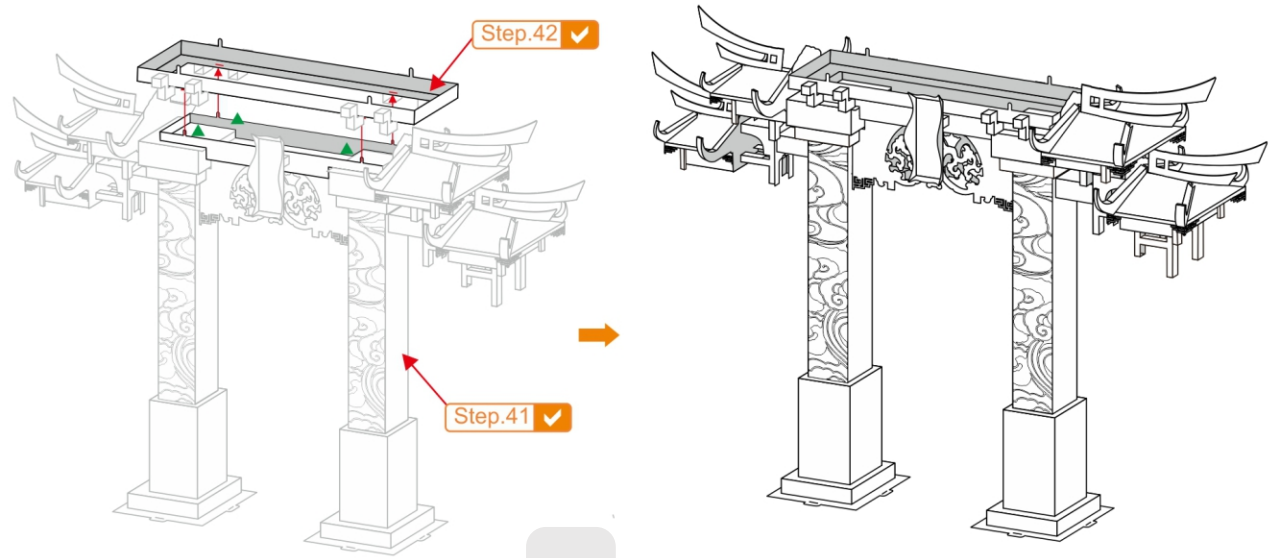
Step 41



Step 42

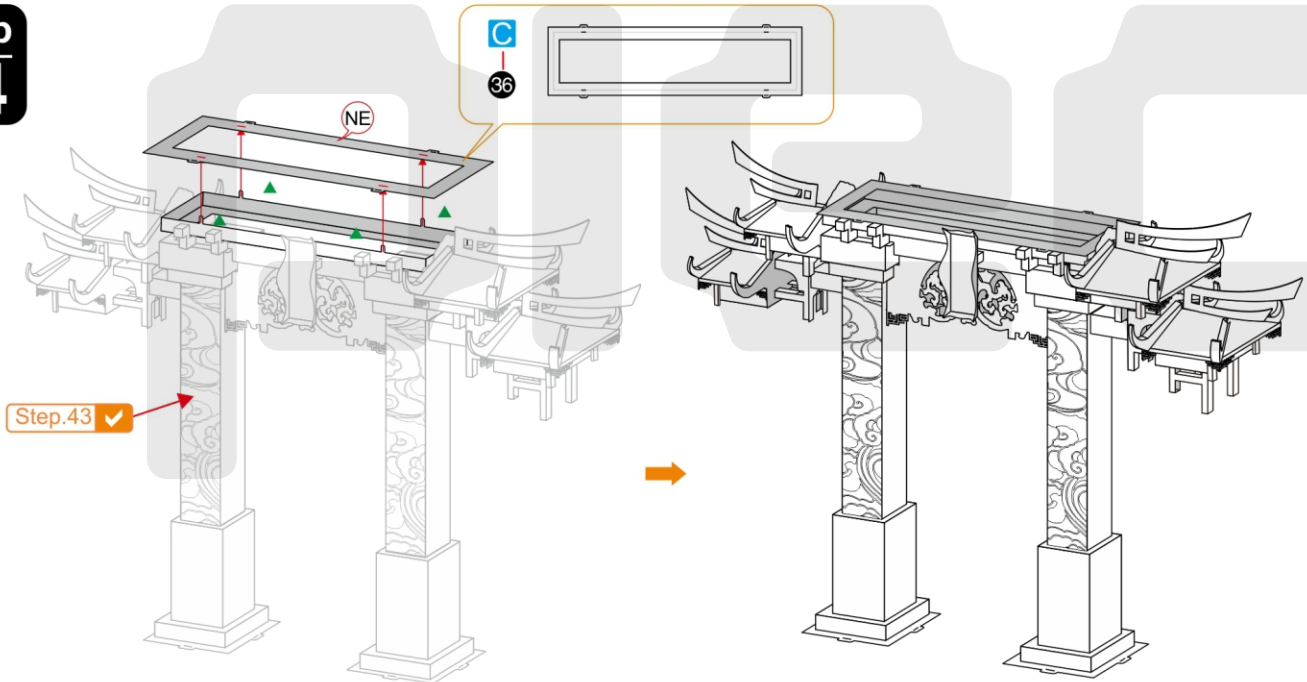


**Step  
43**



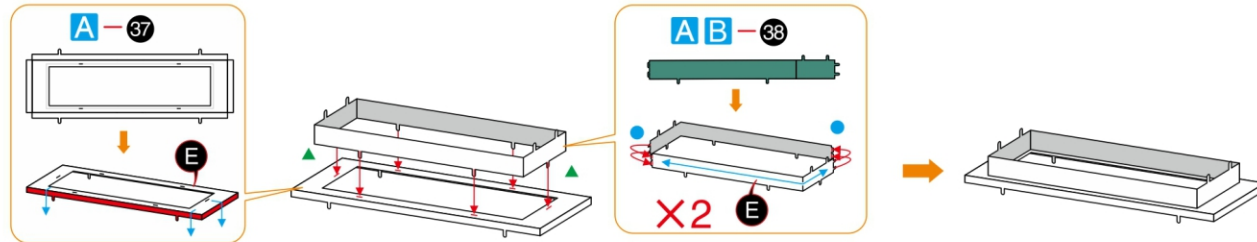
Step.43 ✓

**Step  
44**



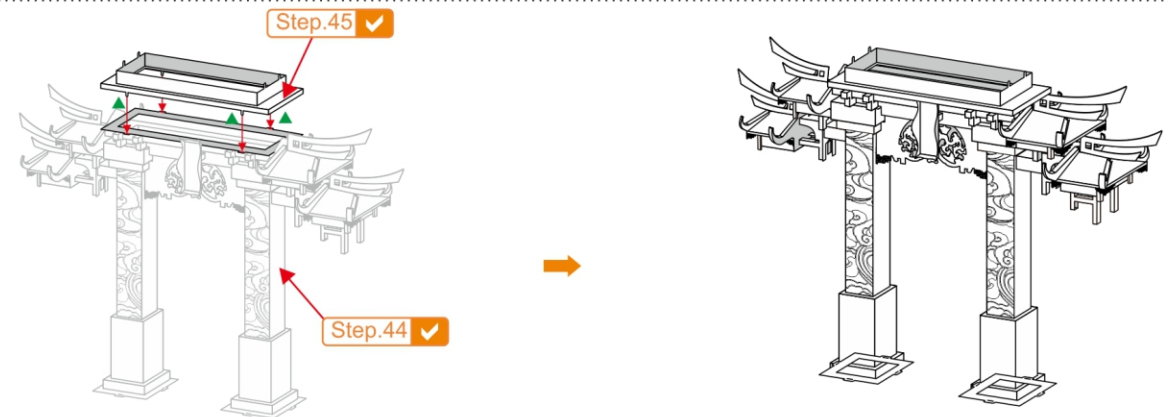
Step.44 ✓

**Step  
45**



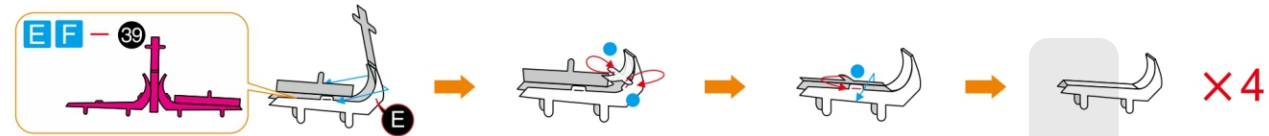
Step.45 ✓

**Step  
46**



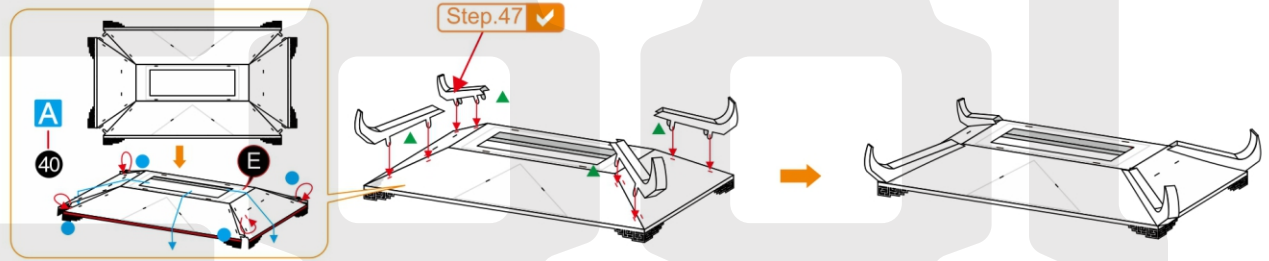
Step.46 ✓

**Step  
47**



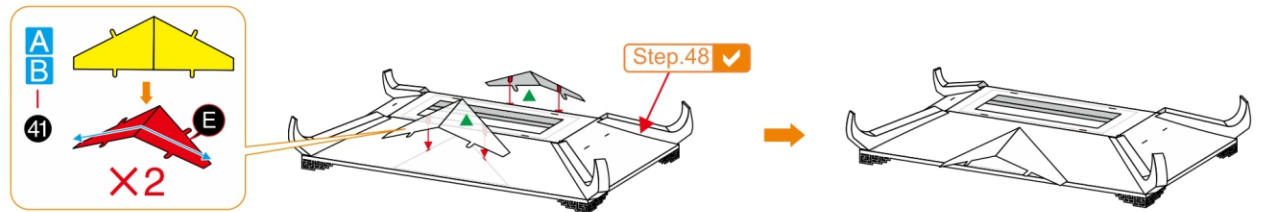
Step.47 ✓

**Step  
48**



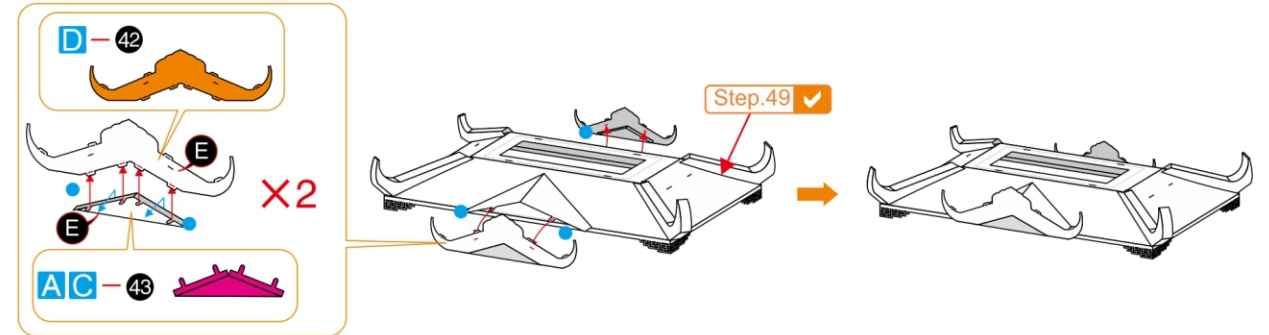
Step.48 ✓

**Step  
49**



Step.49 ✓

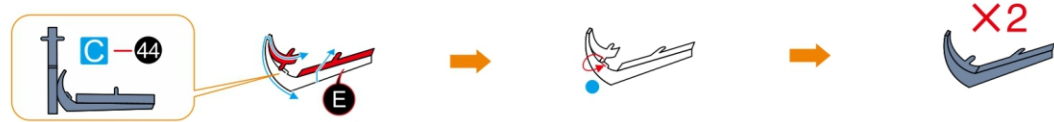
**Step  
50**



Step.50 ✓

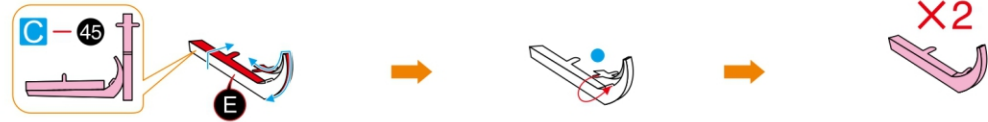


Step 51



Step.51 ✓

Step 52



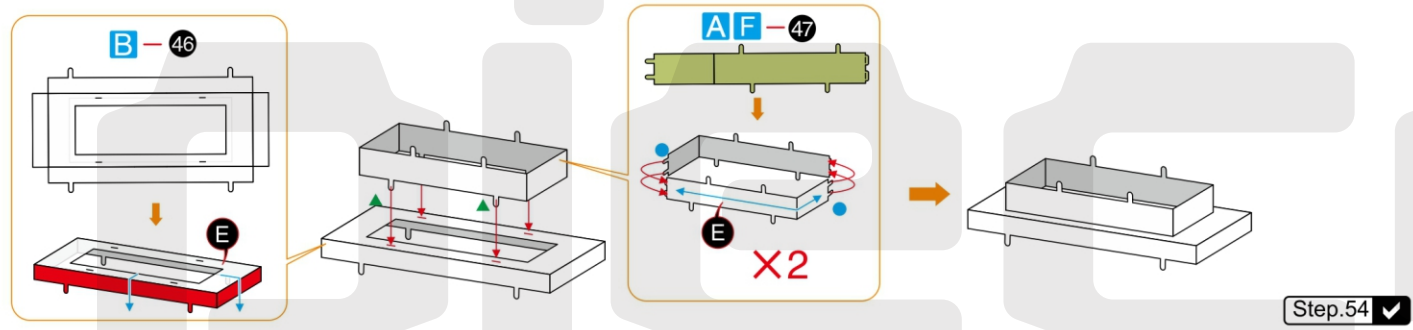
Step.52 ✓

Step 53



Step.53 ✓

Step 54



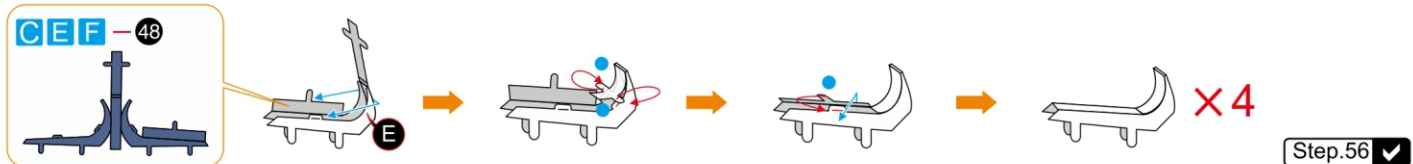
Step.54 ✓

Step 55



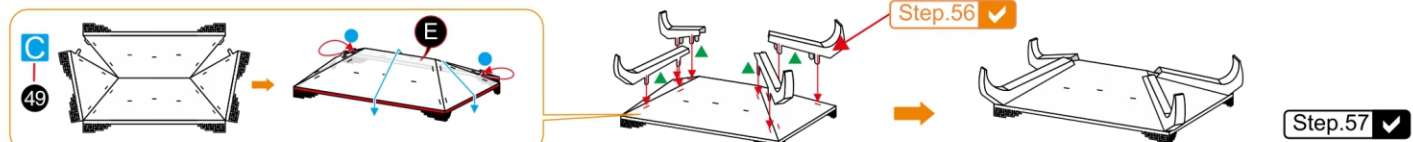
Step.55 ✓

Step 56



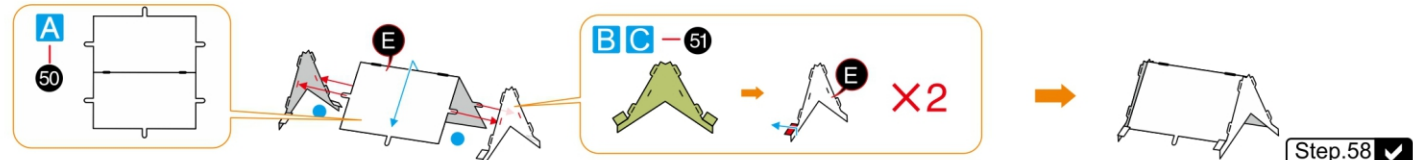
Step.56 ✓

Step 57



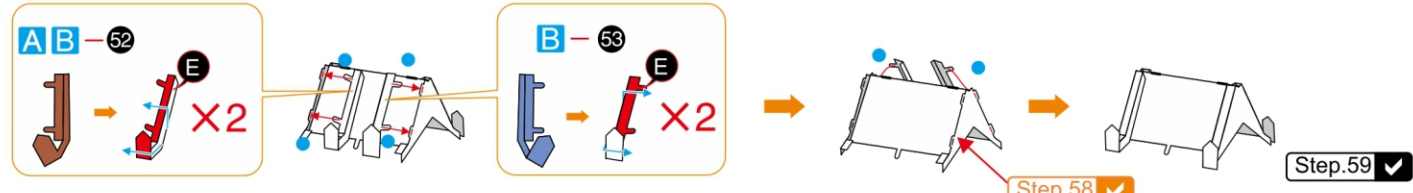
Step.57 ✓

Step 58



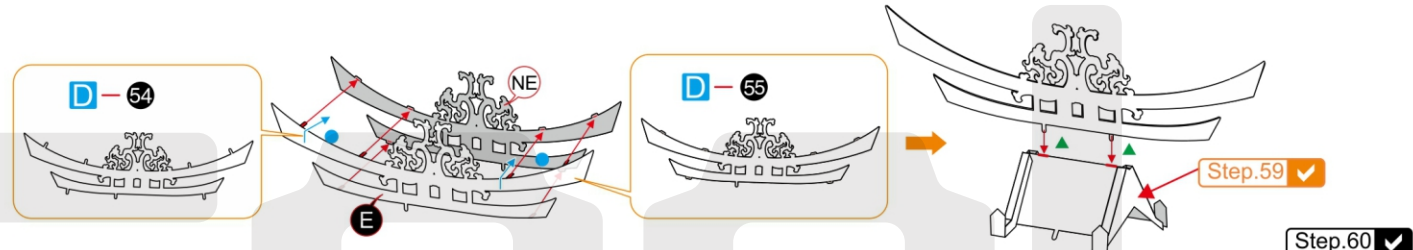
Step.58 ✓

Step 59



Step.59 ✓

Step 60



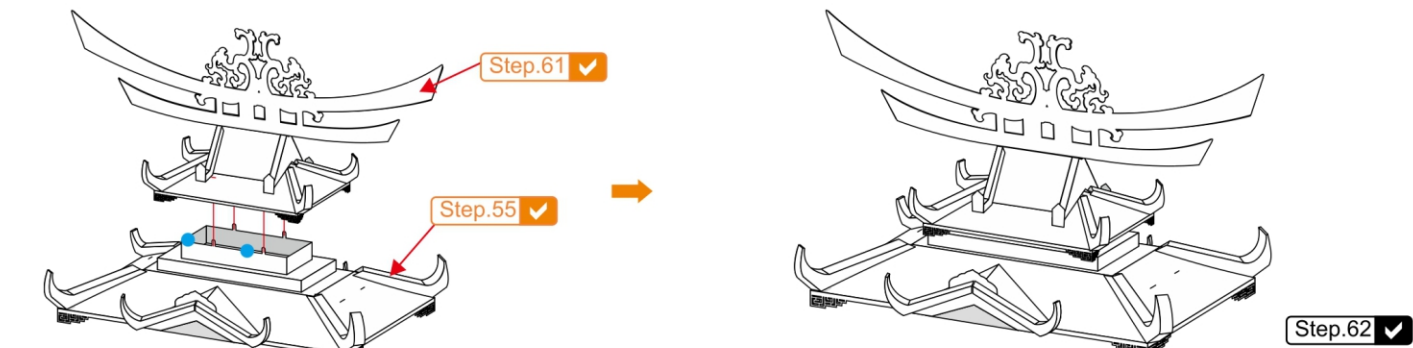
Step.60 ✓

Step 61



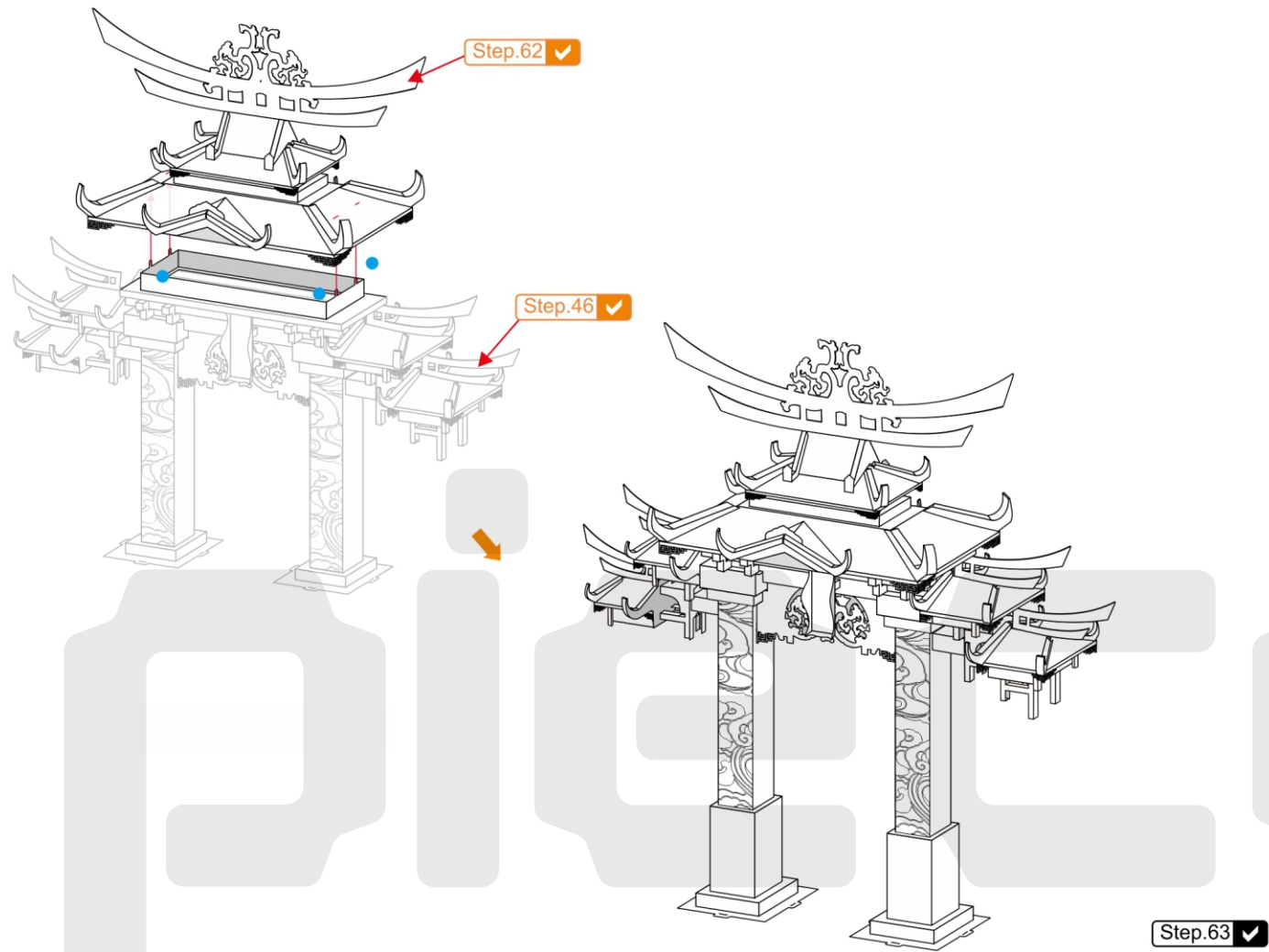
Step.61 ✓

Step 62



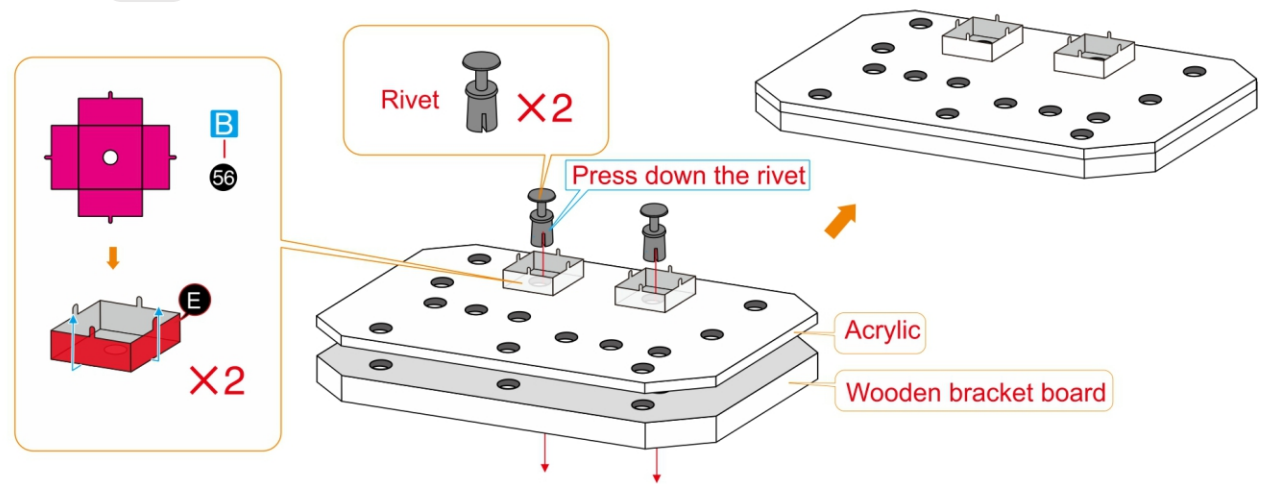
Step.62 ✓

**Step 63**



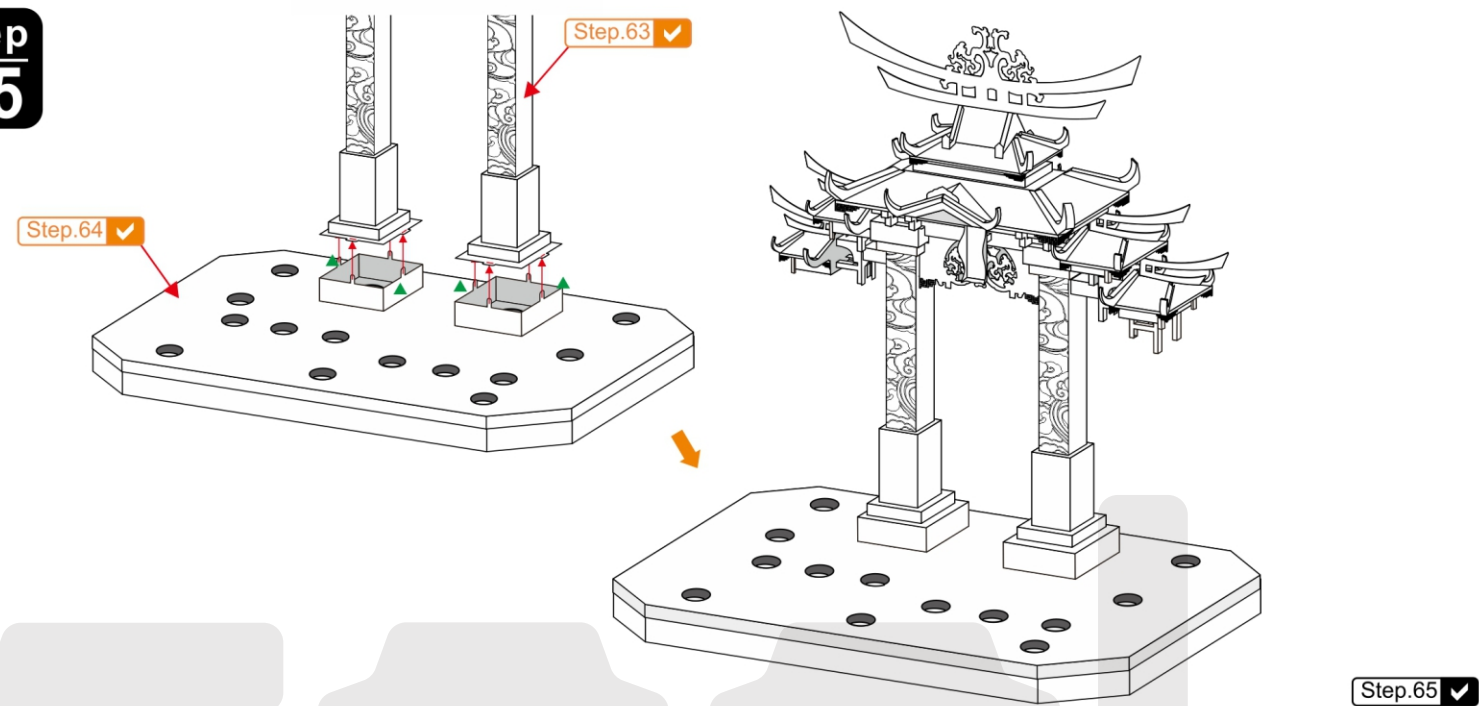
Step.63 ✓

**Step 64**



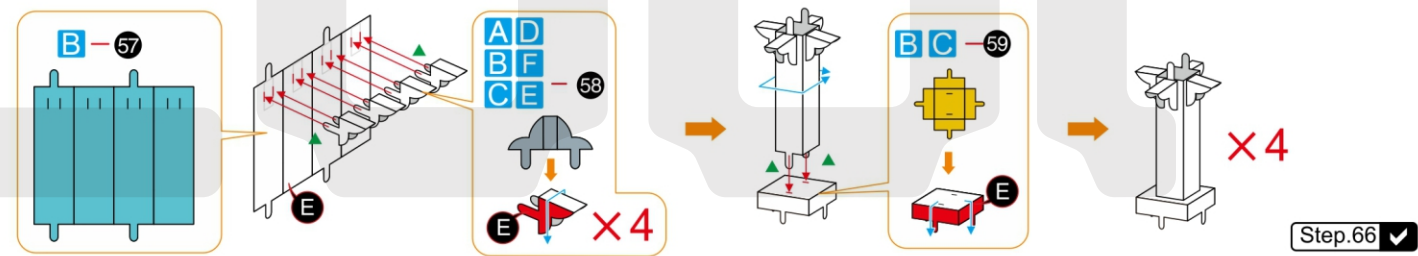
Step.64 ✓

**Step 65**



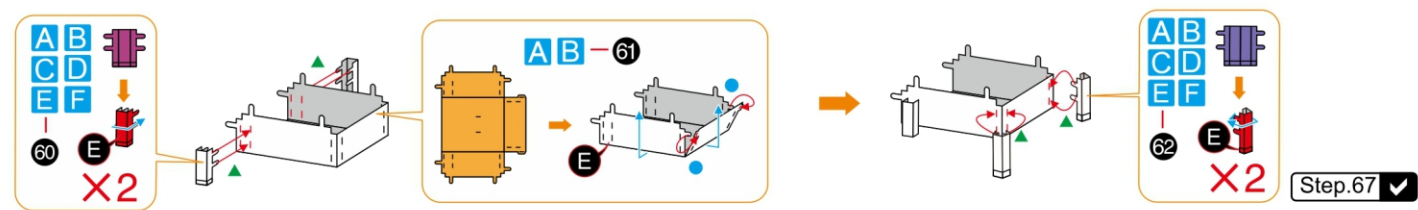
Step.65 ✓

**Step 66**



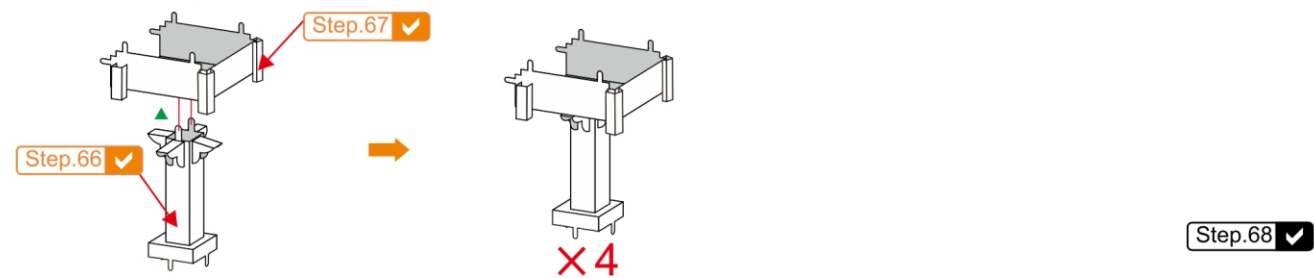
Step.66 ✓

**Step 67**



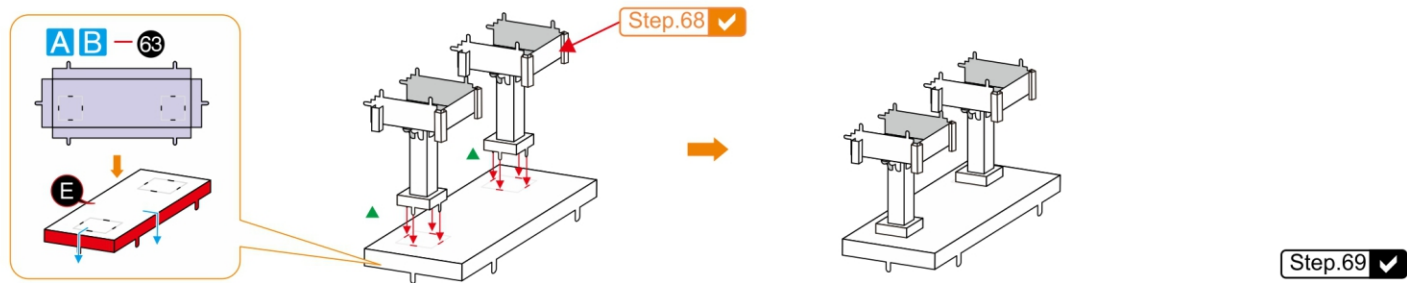
Step.67 ✓

**Step 68**

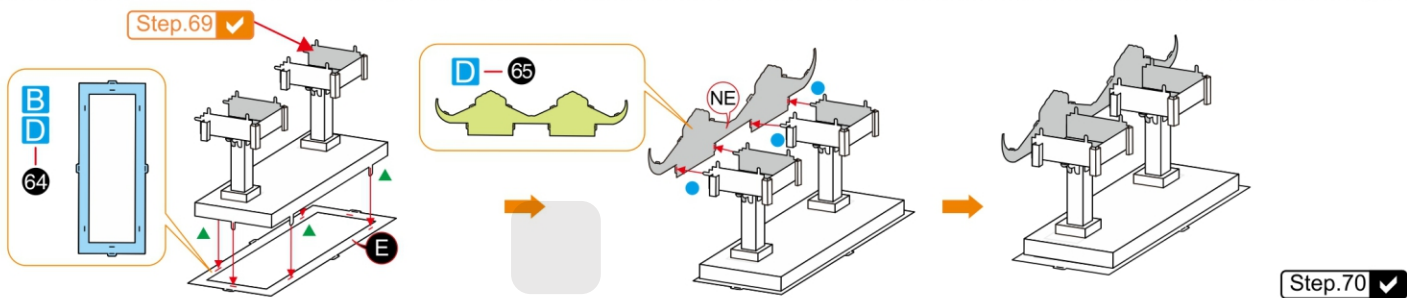


Step.68 ✓

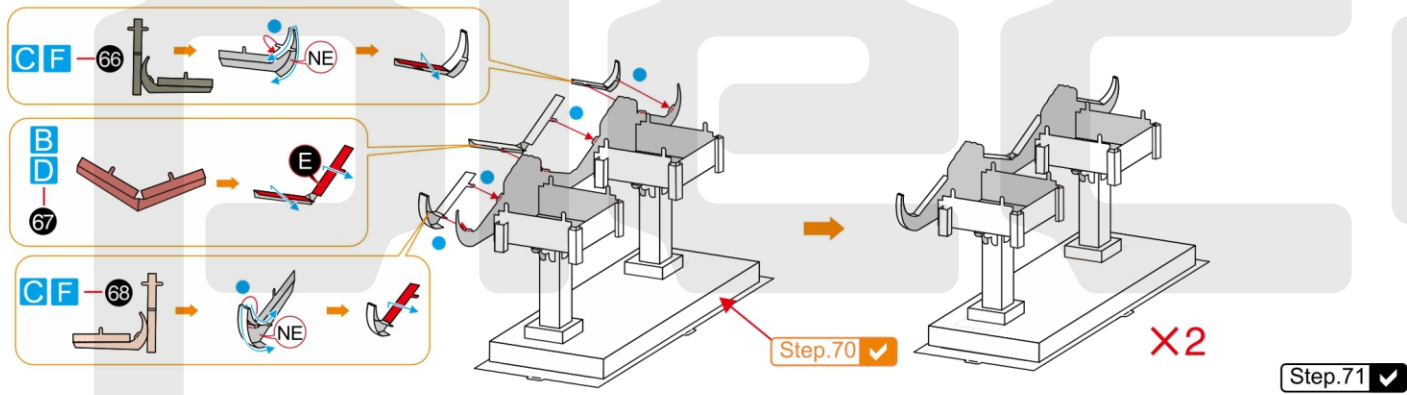
Step  
69



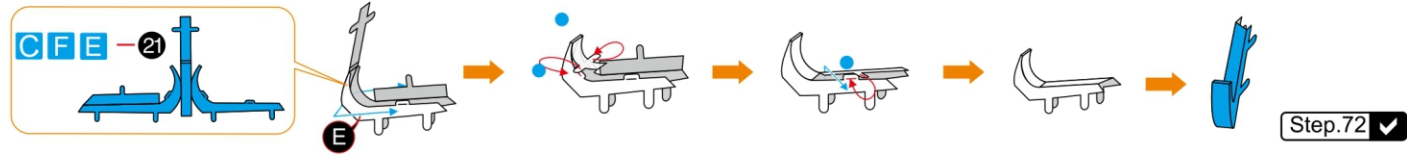
Step  
70



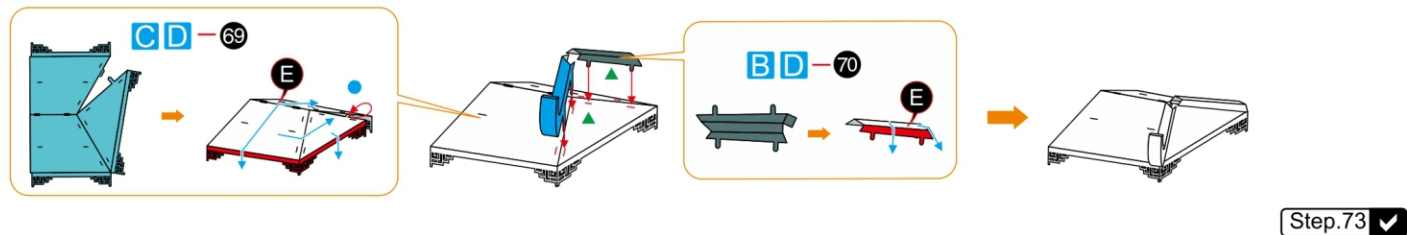
Step  
71



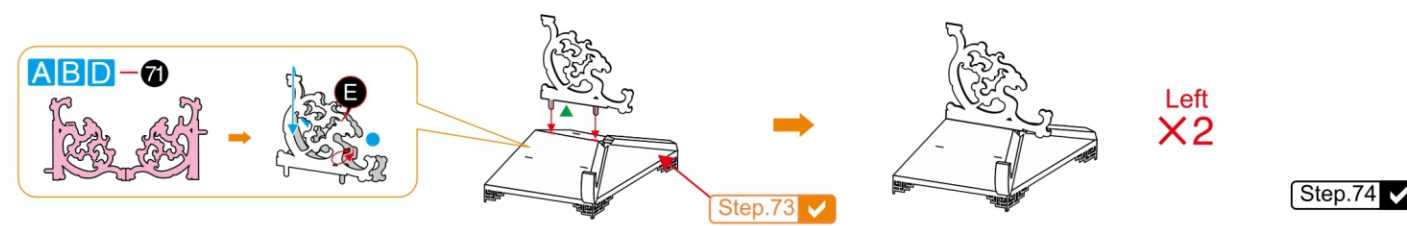
Step  
72



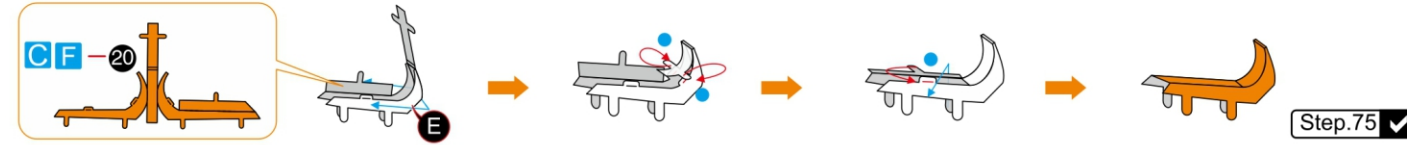
Step  
73



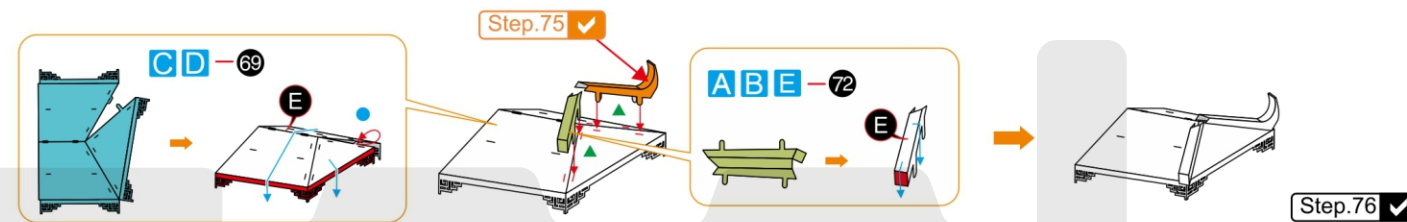
Step  
74



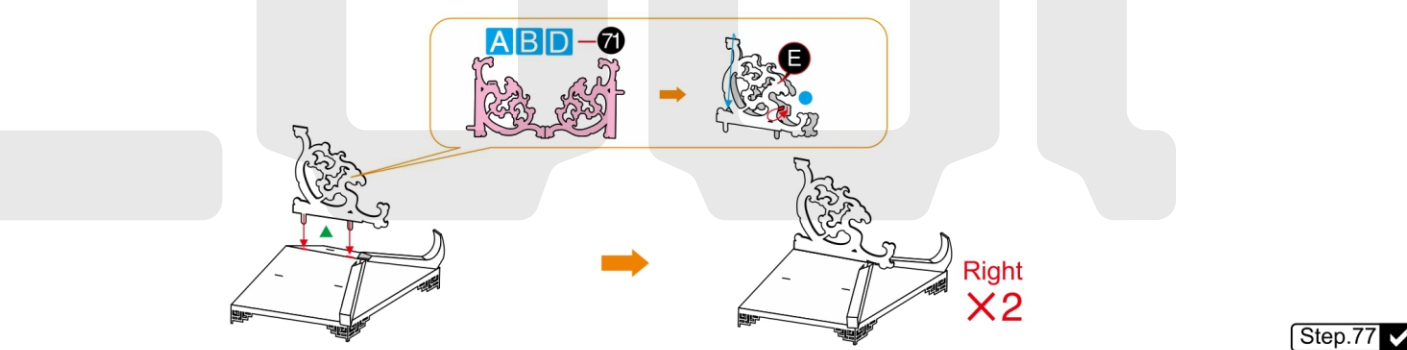
Step  
75



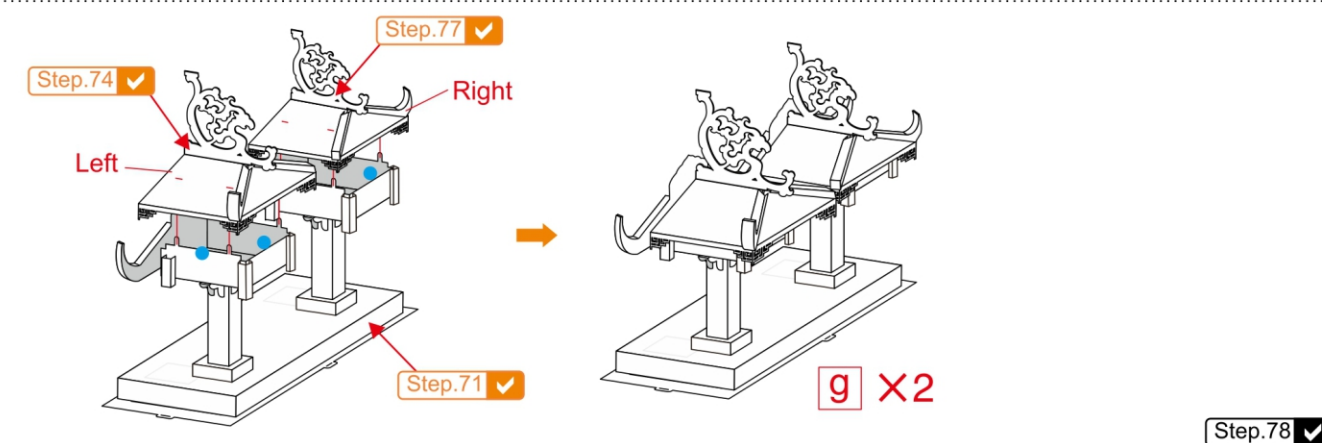
Step  
76



Step  
77



Step  
78

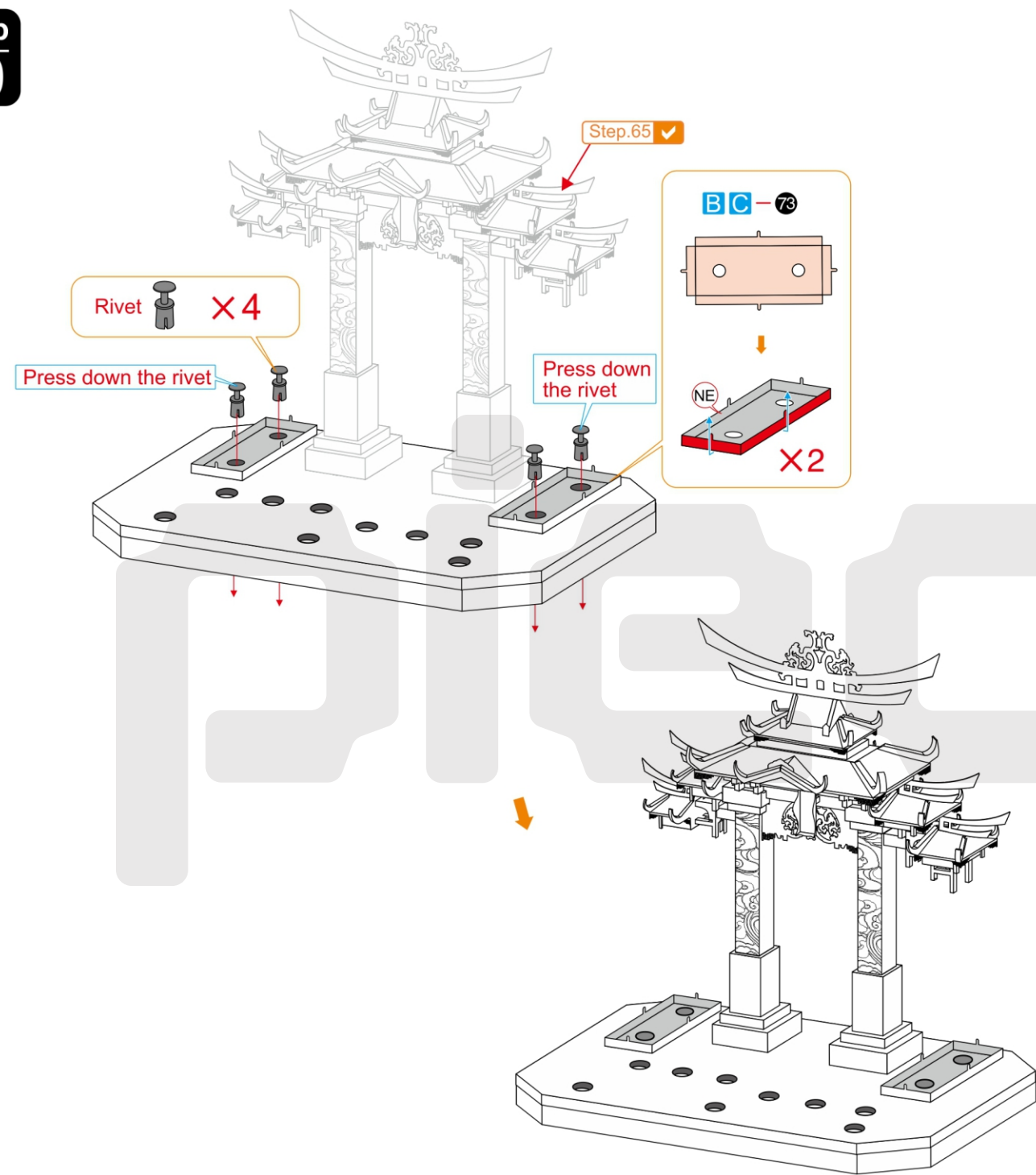


Left  
X2

Right  
X2

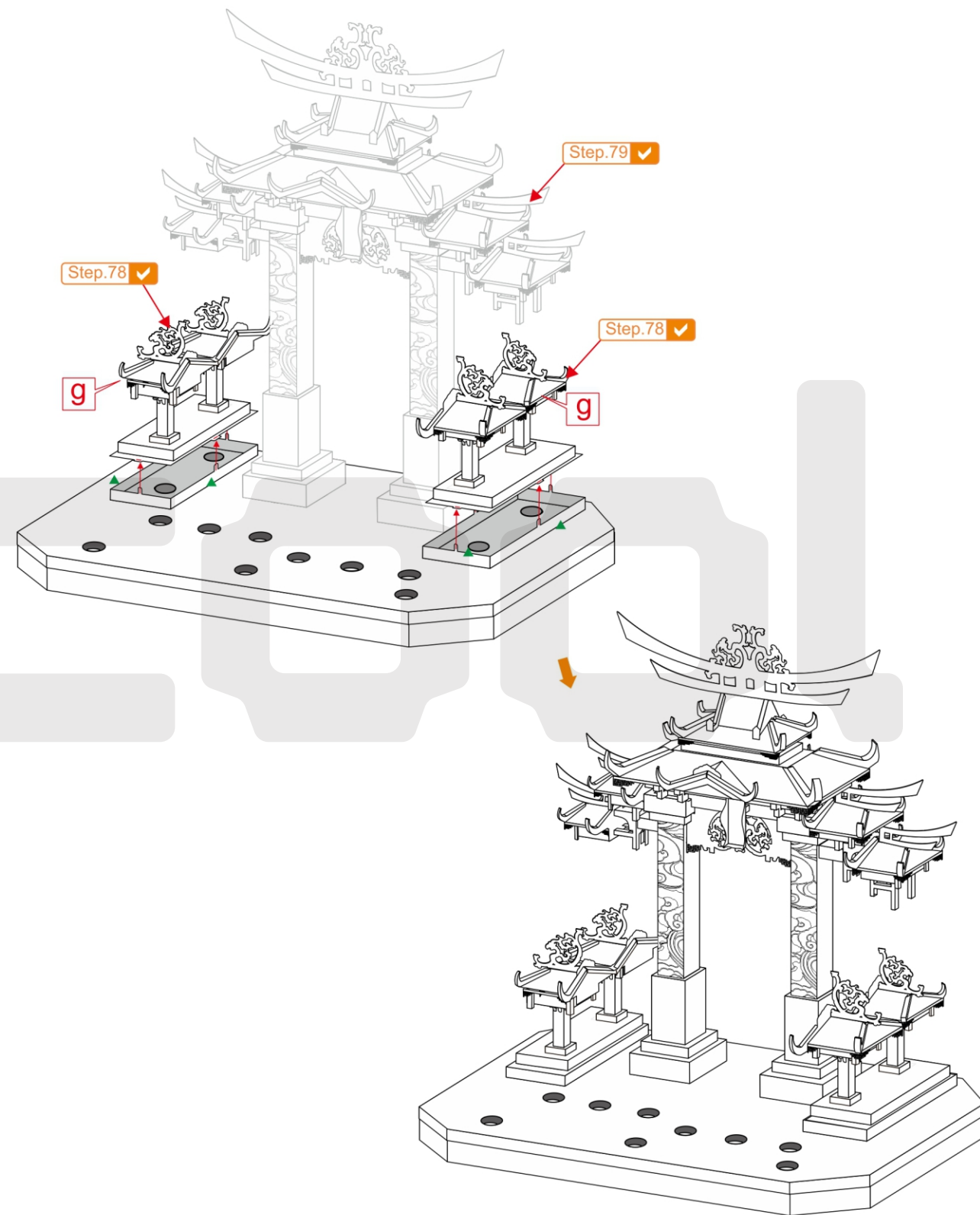
g X2

**Step**  
**79**



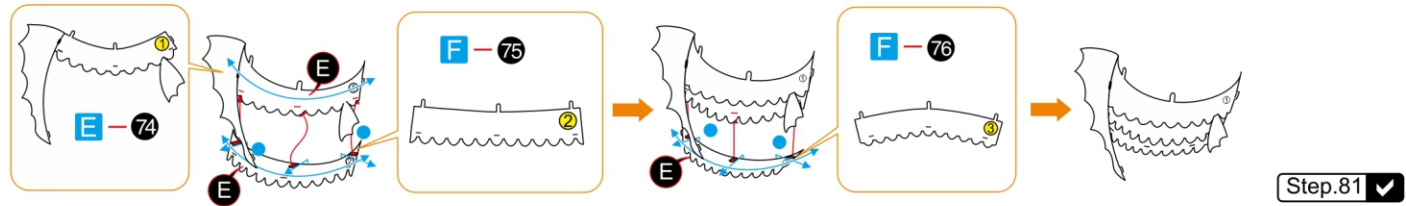
Step.79 ✓

**Step**  
**80**



Step.80 ✓

Step 81



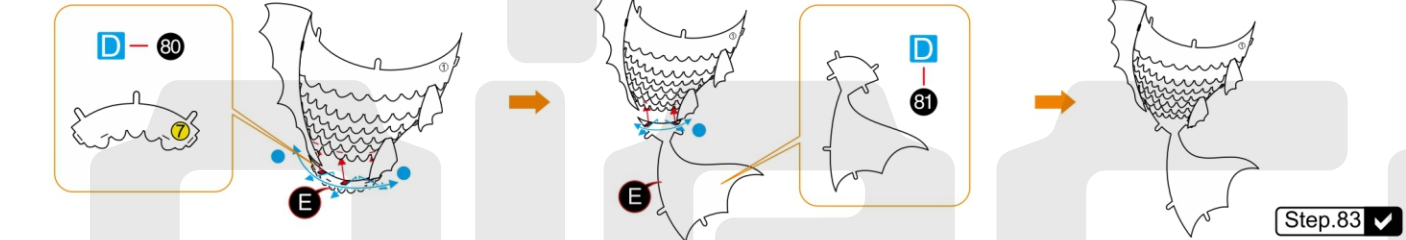
Step.81 ✓

Step 82



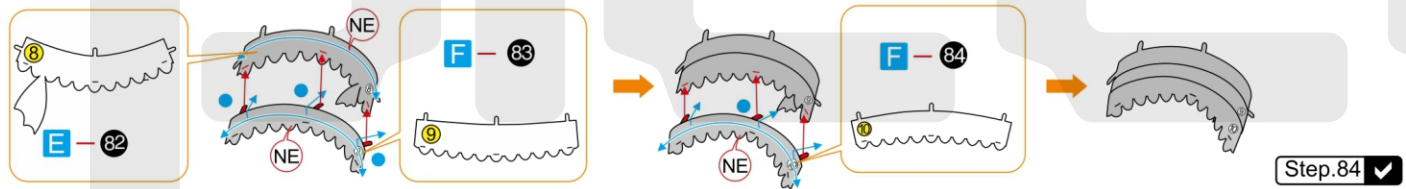
Step.82 ✓

Step 83



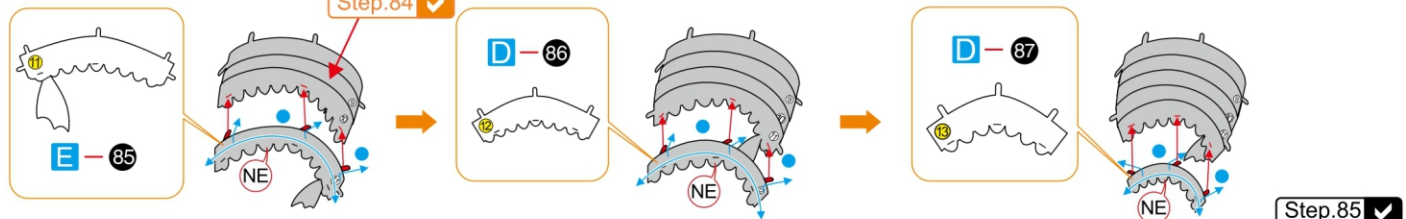
Step.83 ✓

Step 84



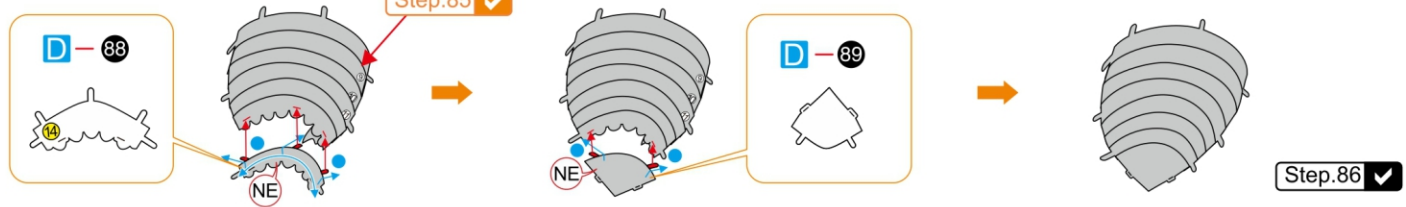
Step.84 ✓

Step 85



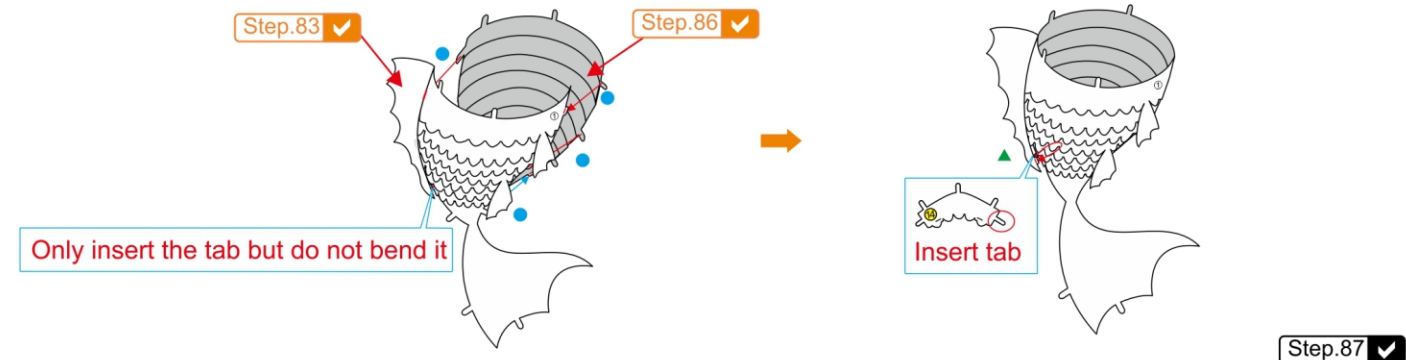
Step.85 ✓

Step 86



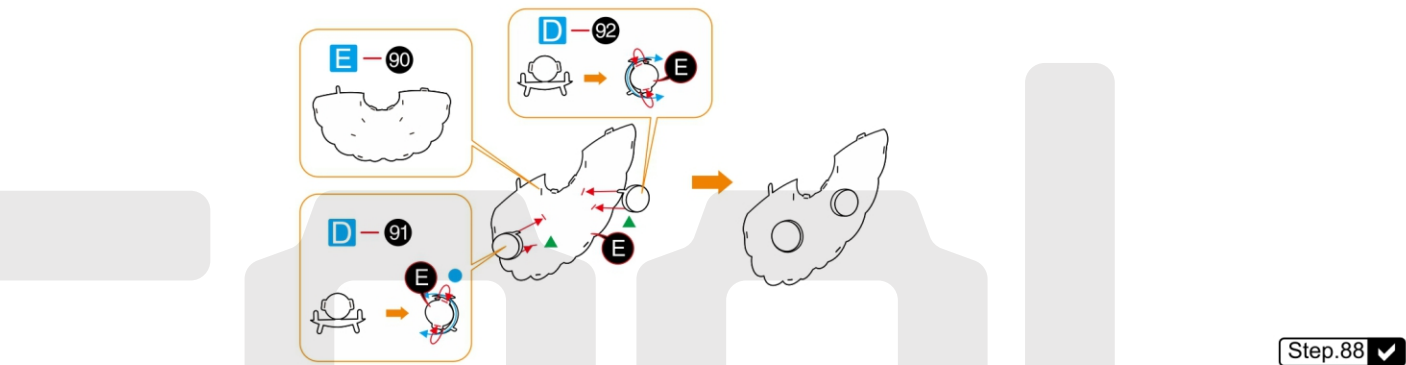
Step.86 ✓

Step 87



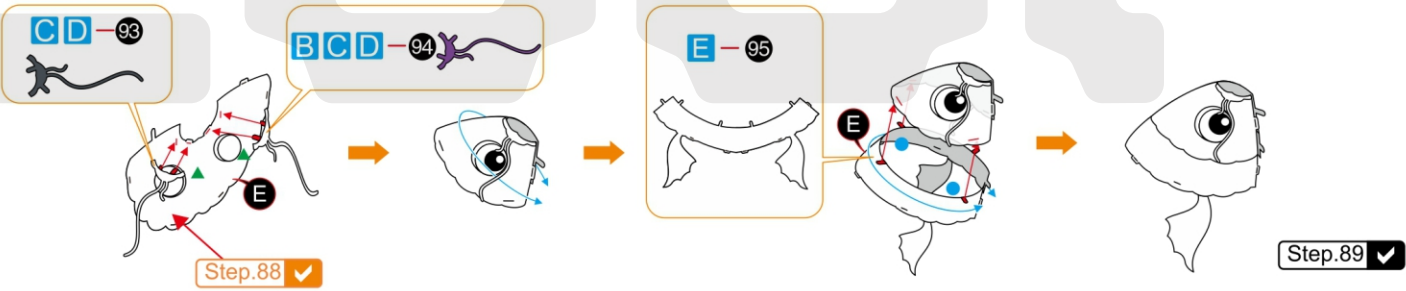
Step.87 ✓

Step 88



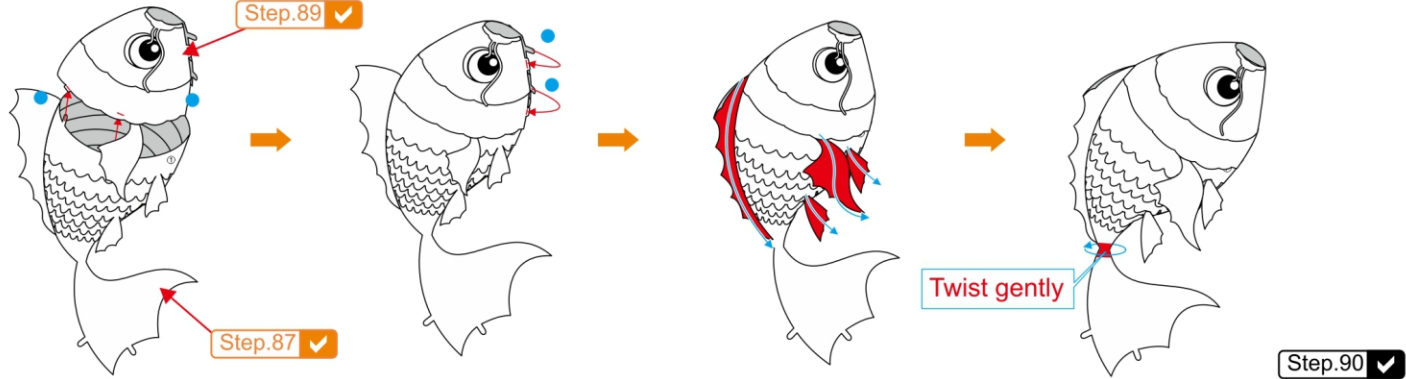
Step.88 ✓

Step 89



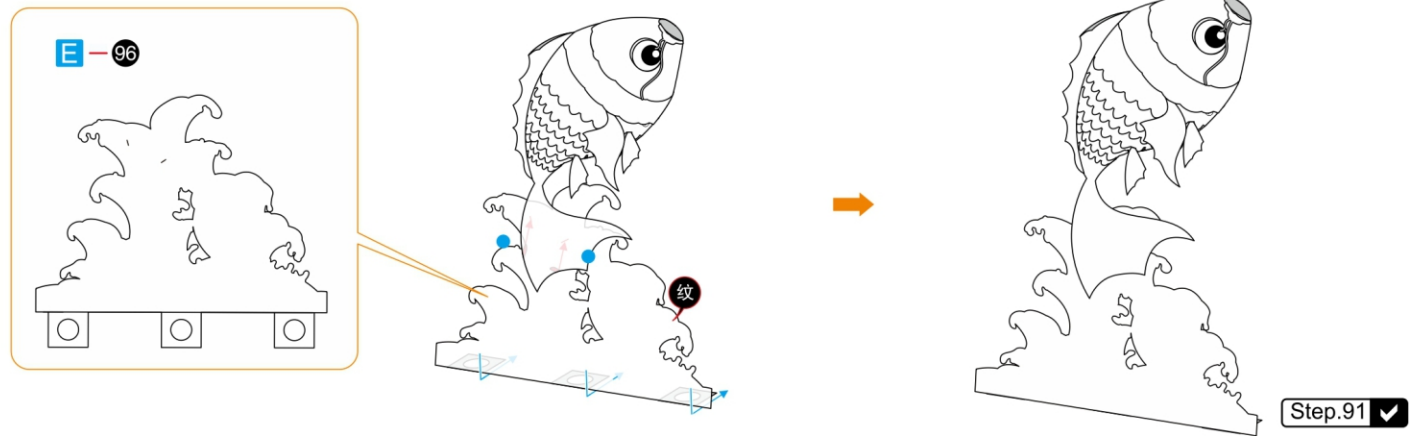
Step.89 ✓

Step 90

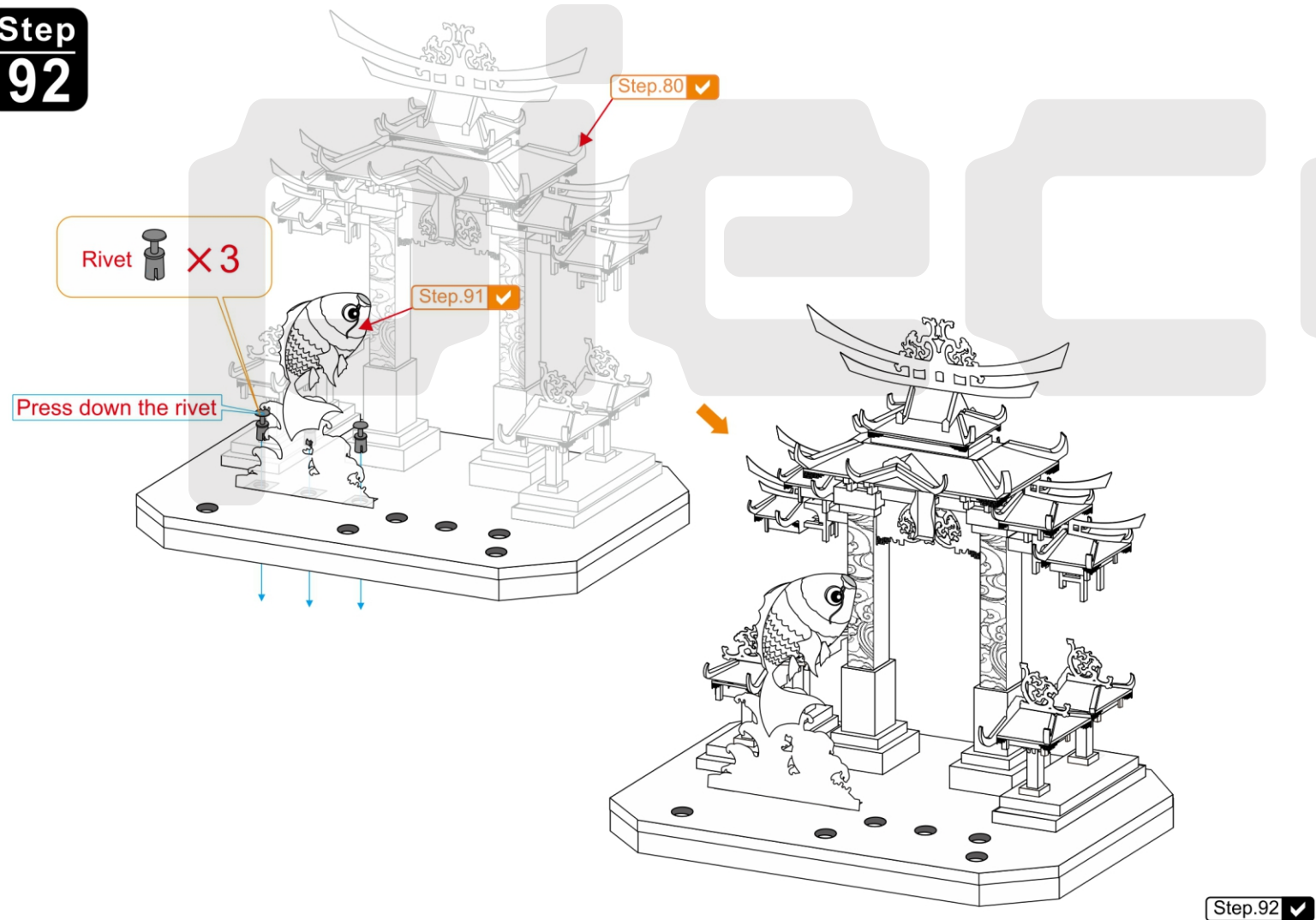


Step.90 ✓

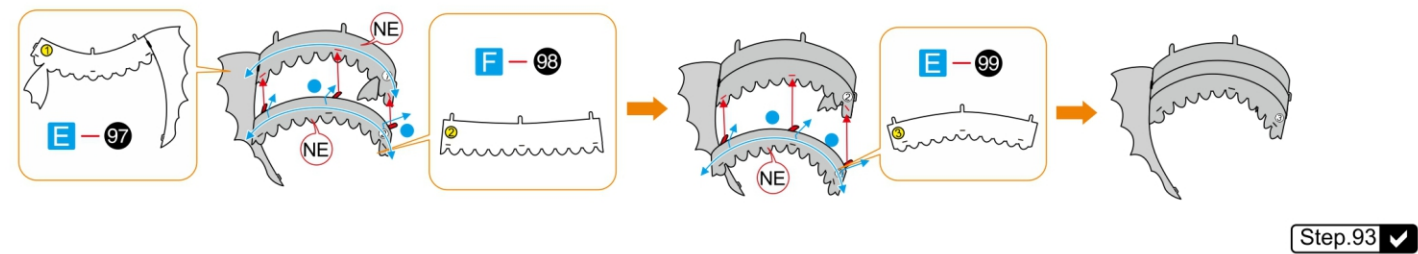
**Step 91**



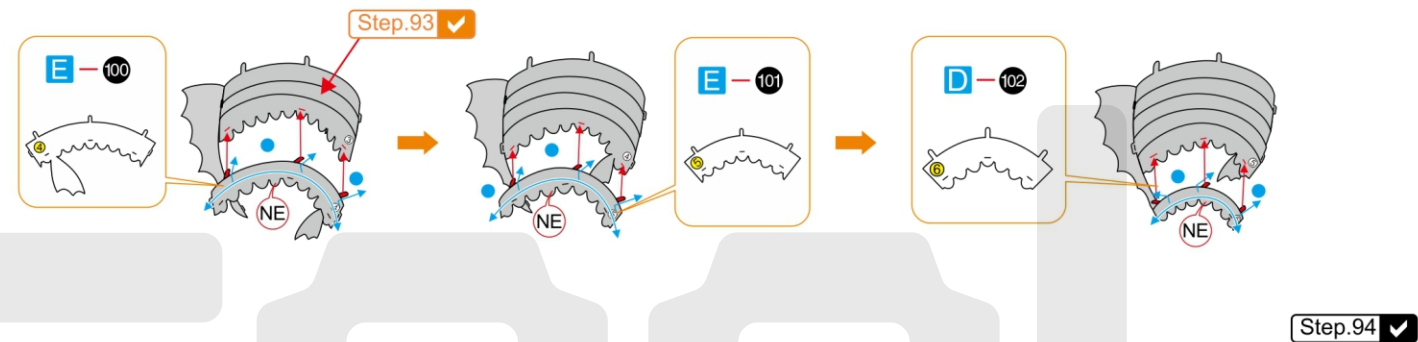
**Step 92**



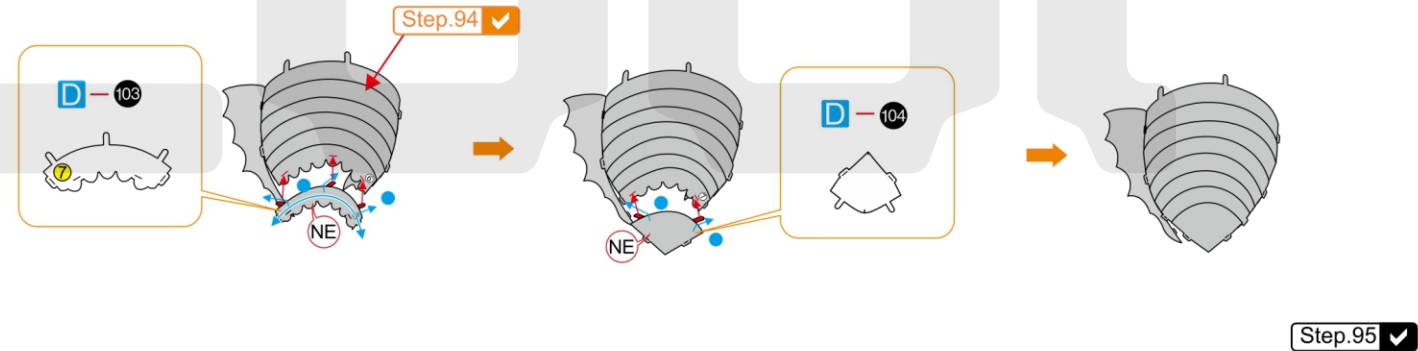
**Step 93**



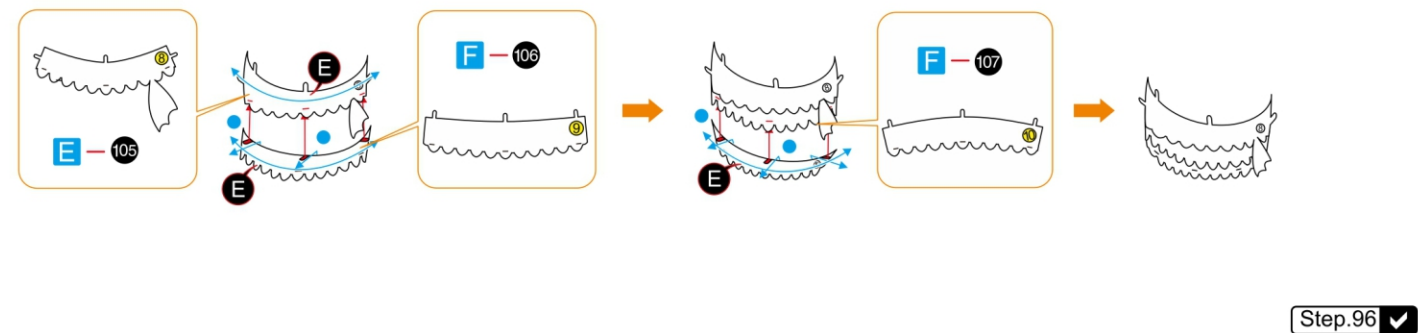
**Step 94**



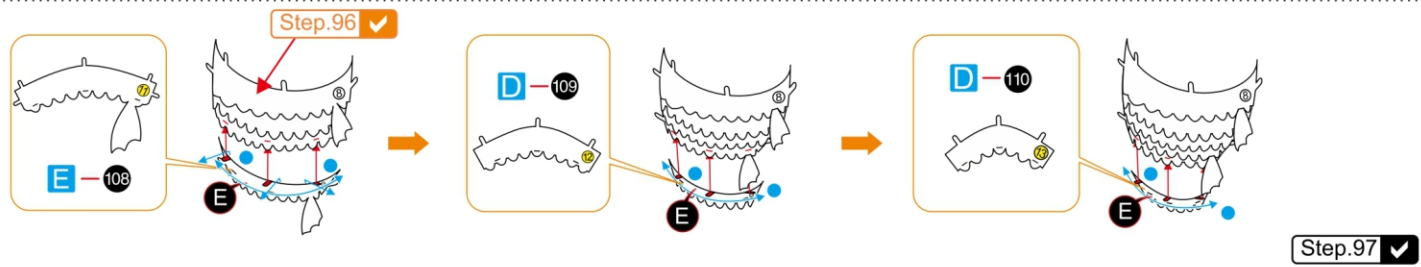
**Step 95**



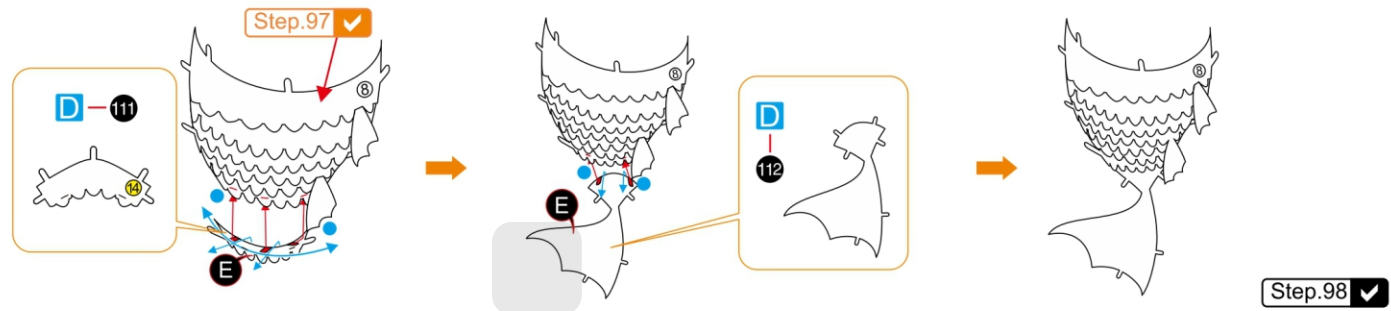
**Step 96**



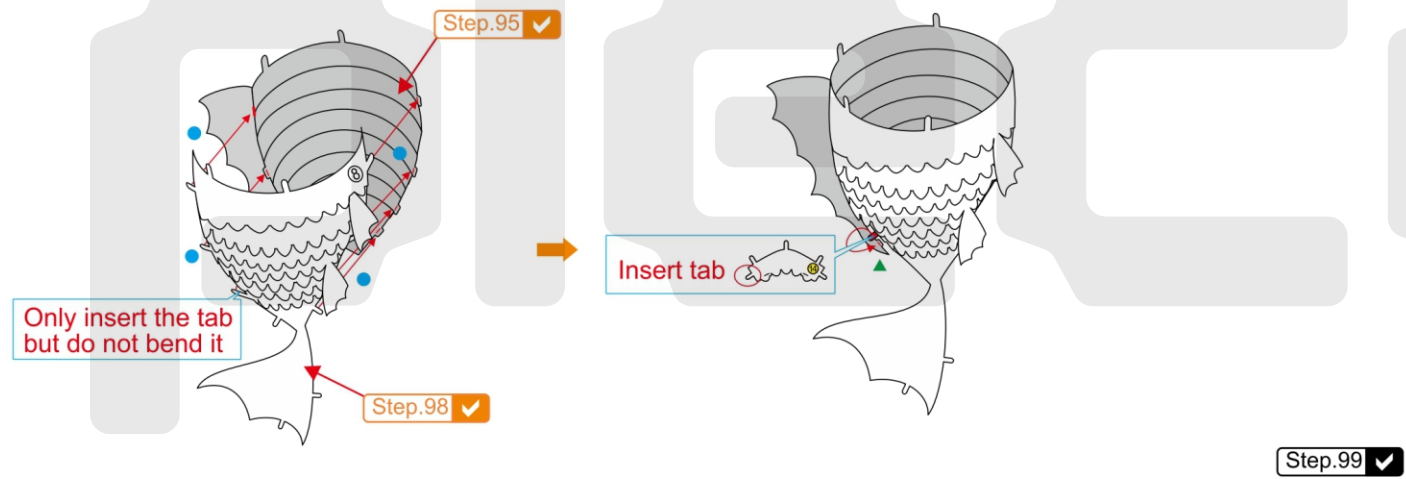
Step 97



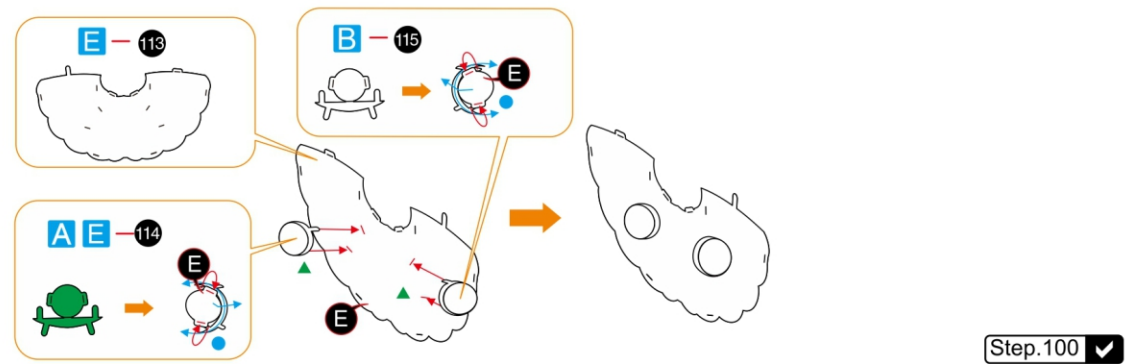
Step 98



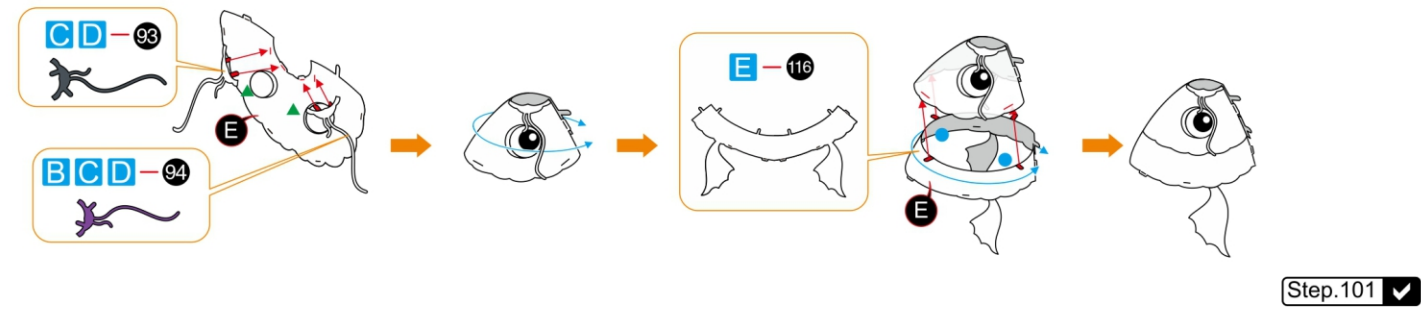
Step 99



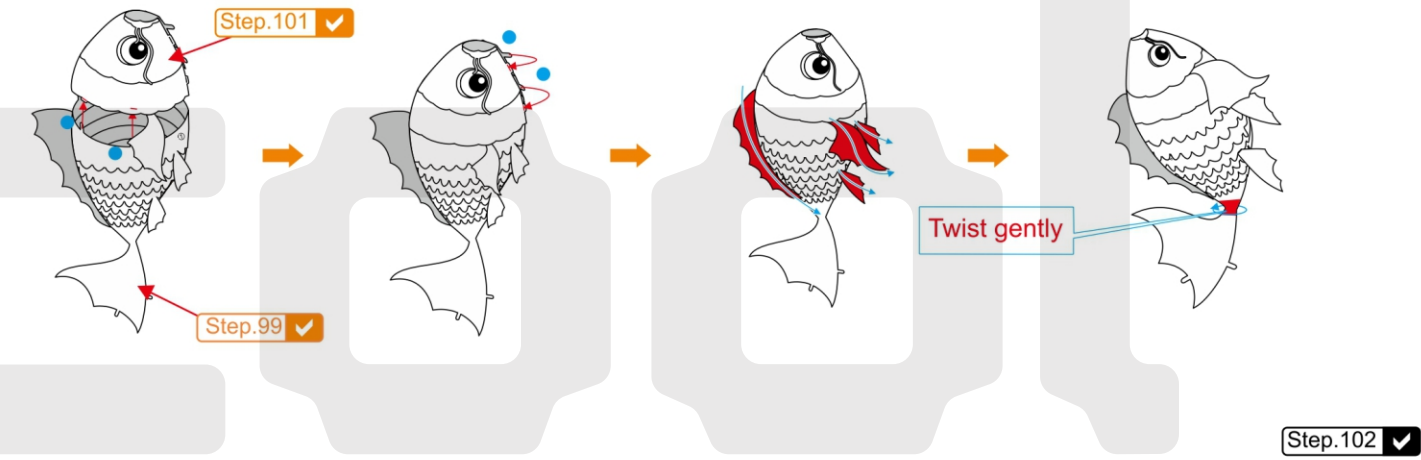
Step 100



Step 101



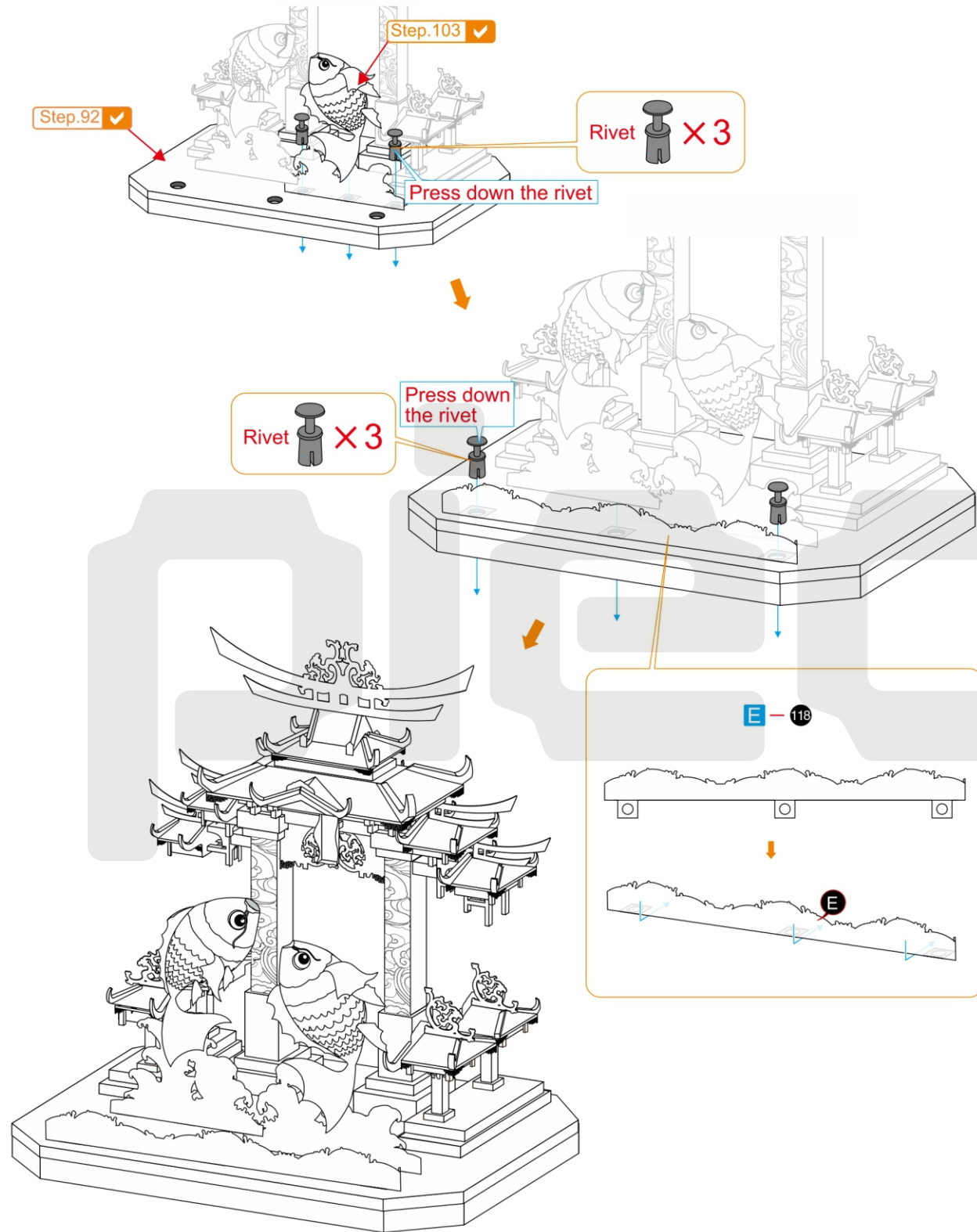
Step 102



Step 103



**Step**  
**104**



Step.104 ✓



